

Gasoline Storage Tank Evaporative Loss Dynamics and Fuel Savings

**OTC Phone Conference
14 Feb 2012**

**ARID Technologies, Inc., Ted Tiberi;
Wawa, Inc., Josh Worth
www.ARIDtech.com**



Topics of Discussion

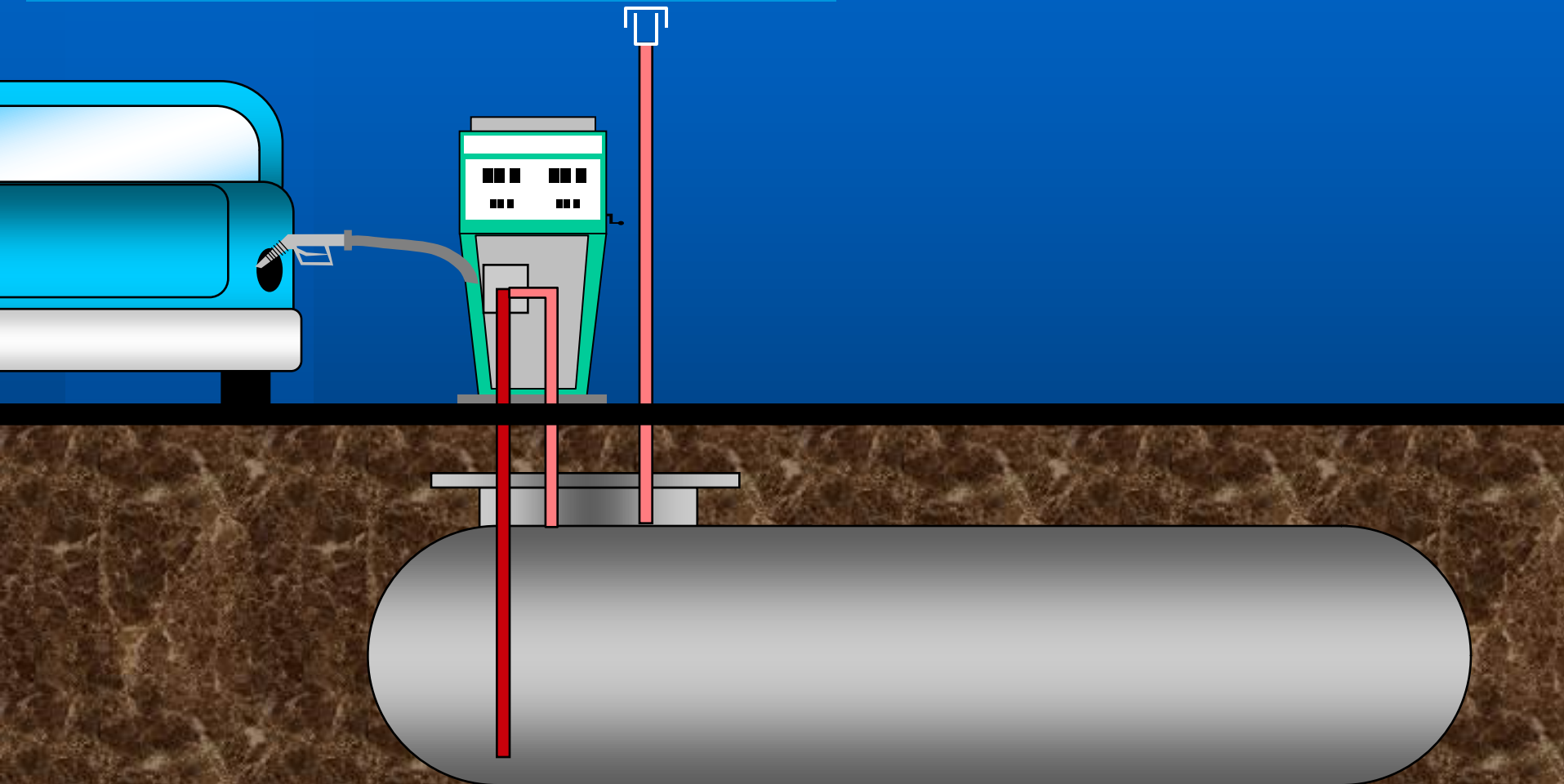
- Evaporative losses in gasoline storage tanks
- Stage II / ORVR Interactions
 - Flawed Math on “widespread use”
 - Emissions from non ORVR vehicles
 - Review and Response to dKC (Klausmeier Report)
Summary provided to State of CT
- Wawa Insights with 140 Permeator Units
 - Operating History
 - Fuel Savings
 - NJ Stack Testing
- Quantitative measurement of Fuel Savings & Emissions Reductions
 - Lantana, Florida , Federal Way, Washington





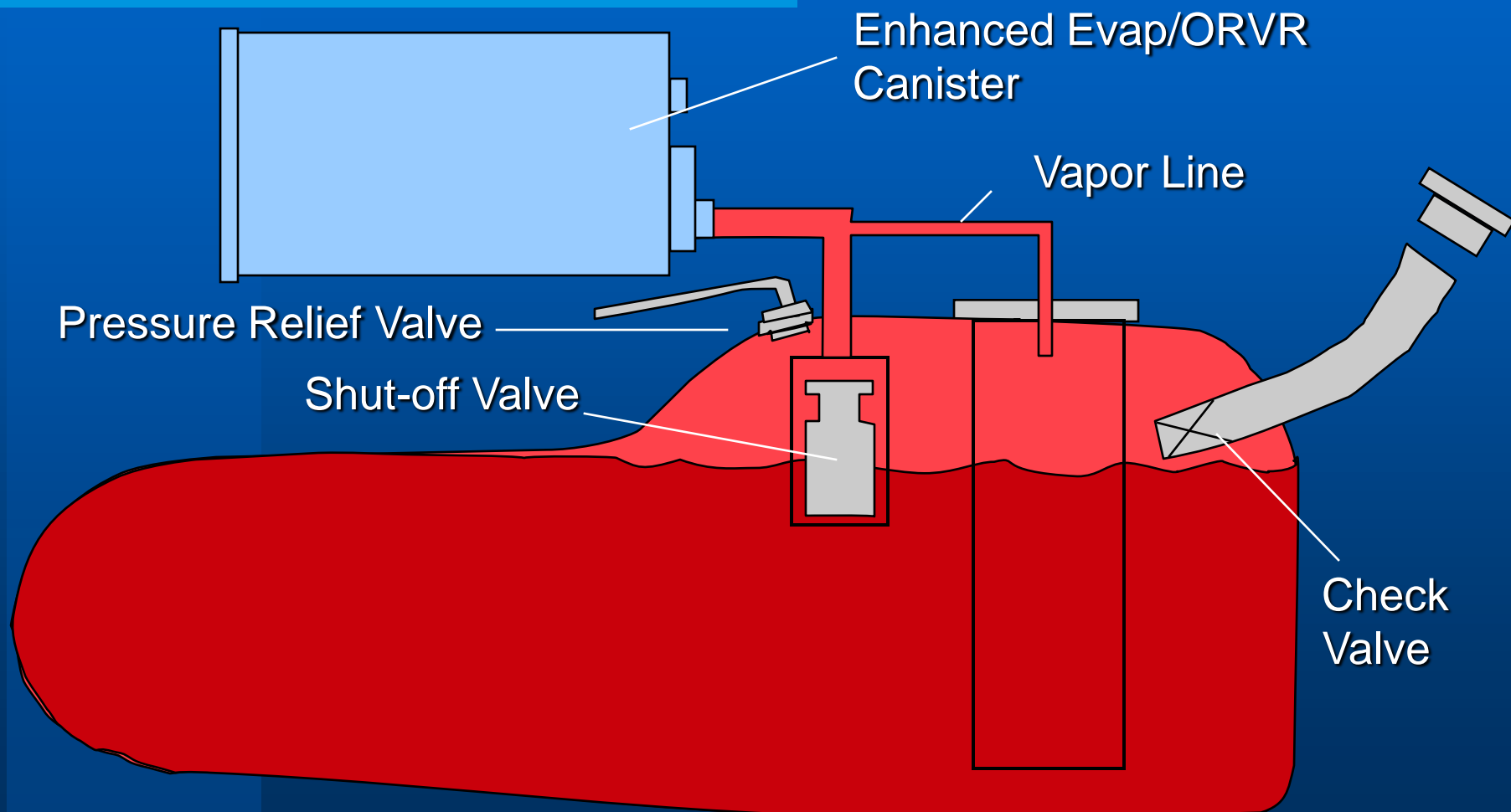
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Stage II Recovery Systems





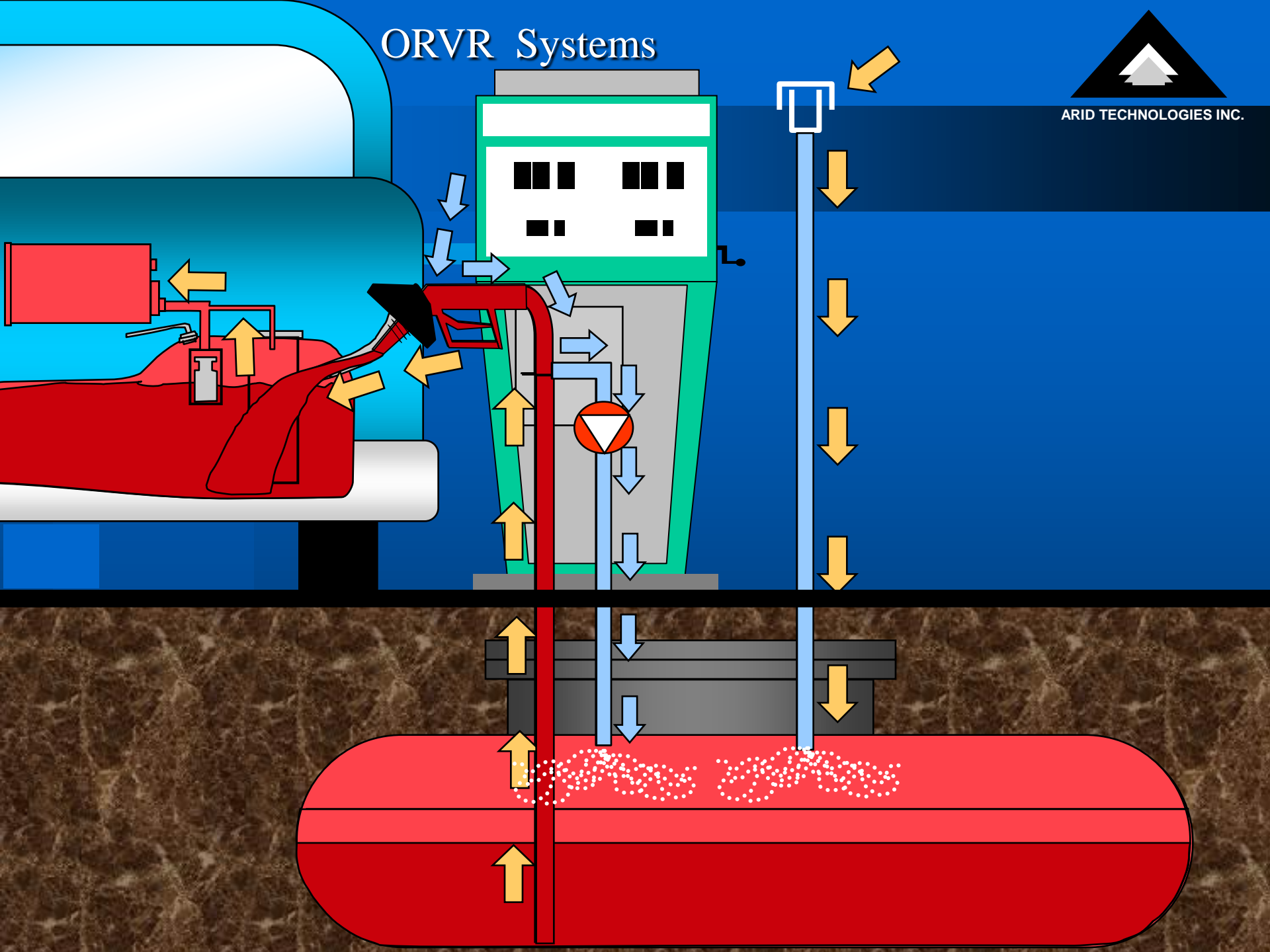
ORVR Configuration



ORVR Systems



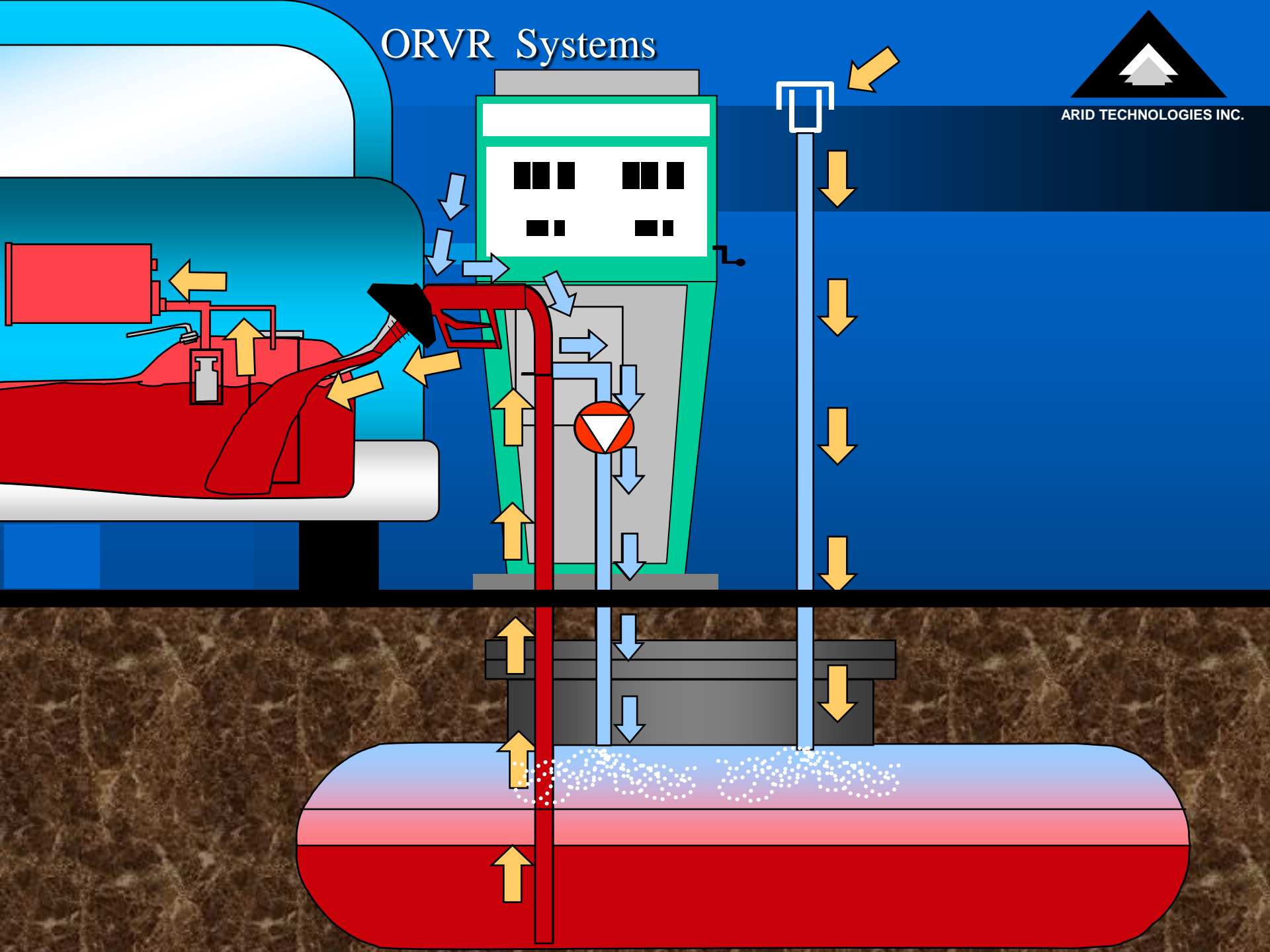
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ORVR Systems



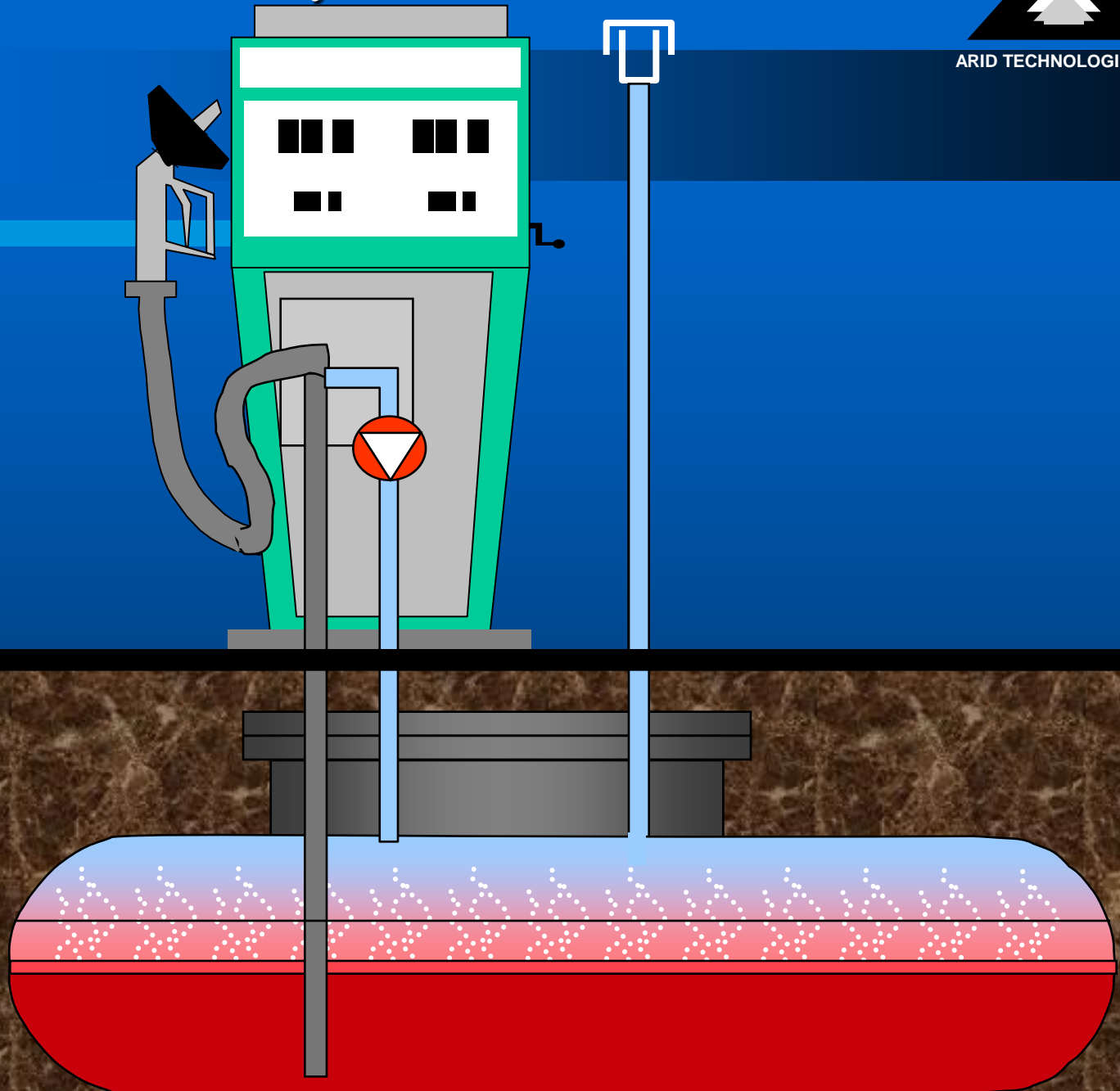
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ORVR Systems



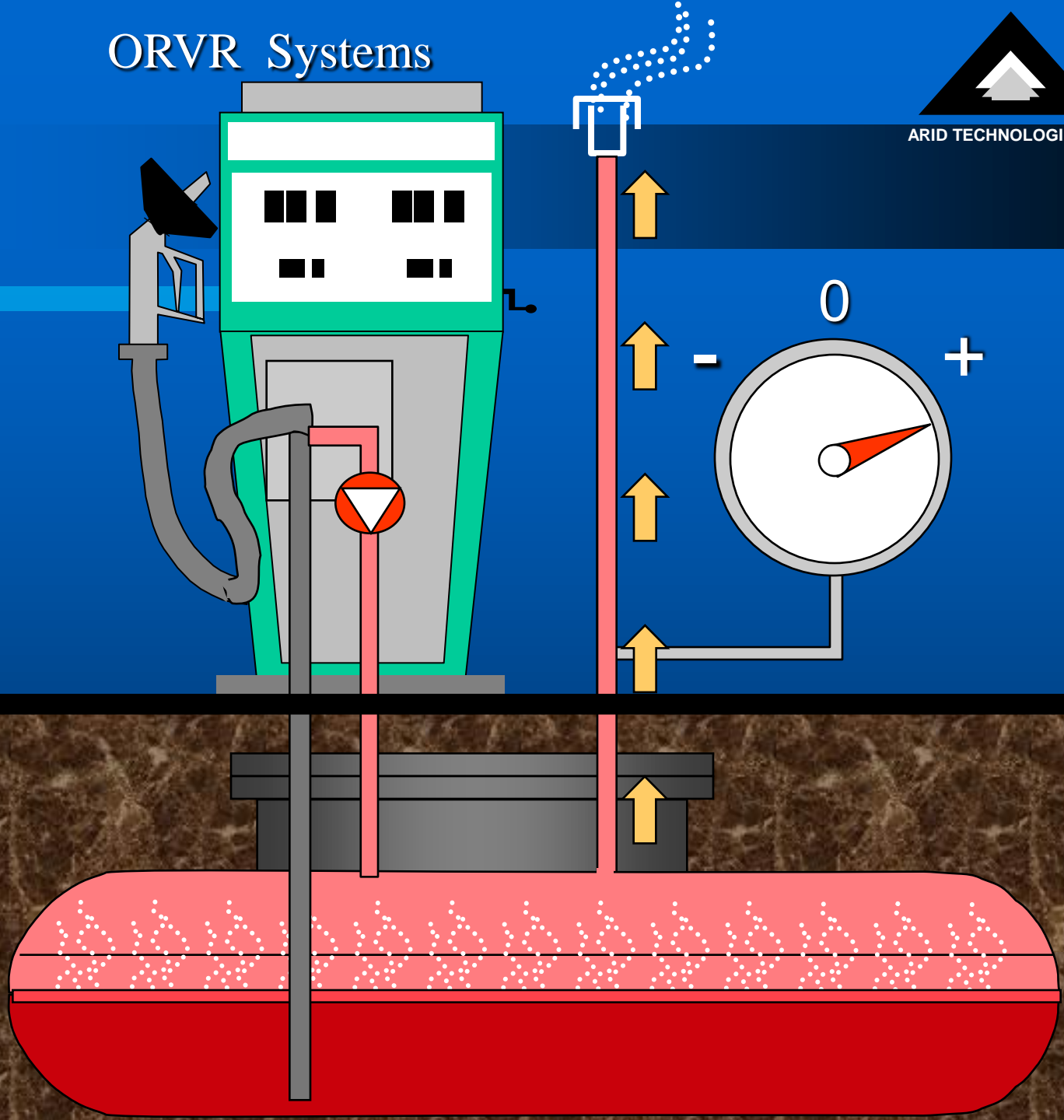
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ORVR Systems



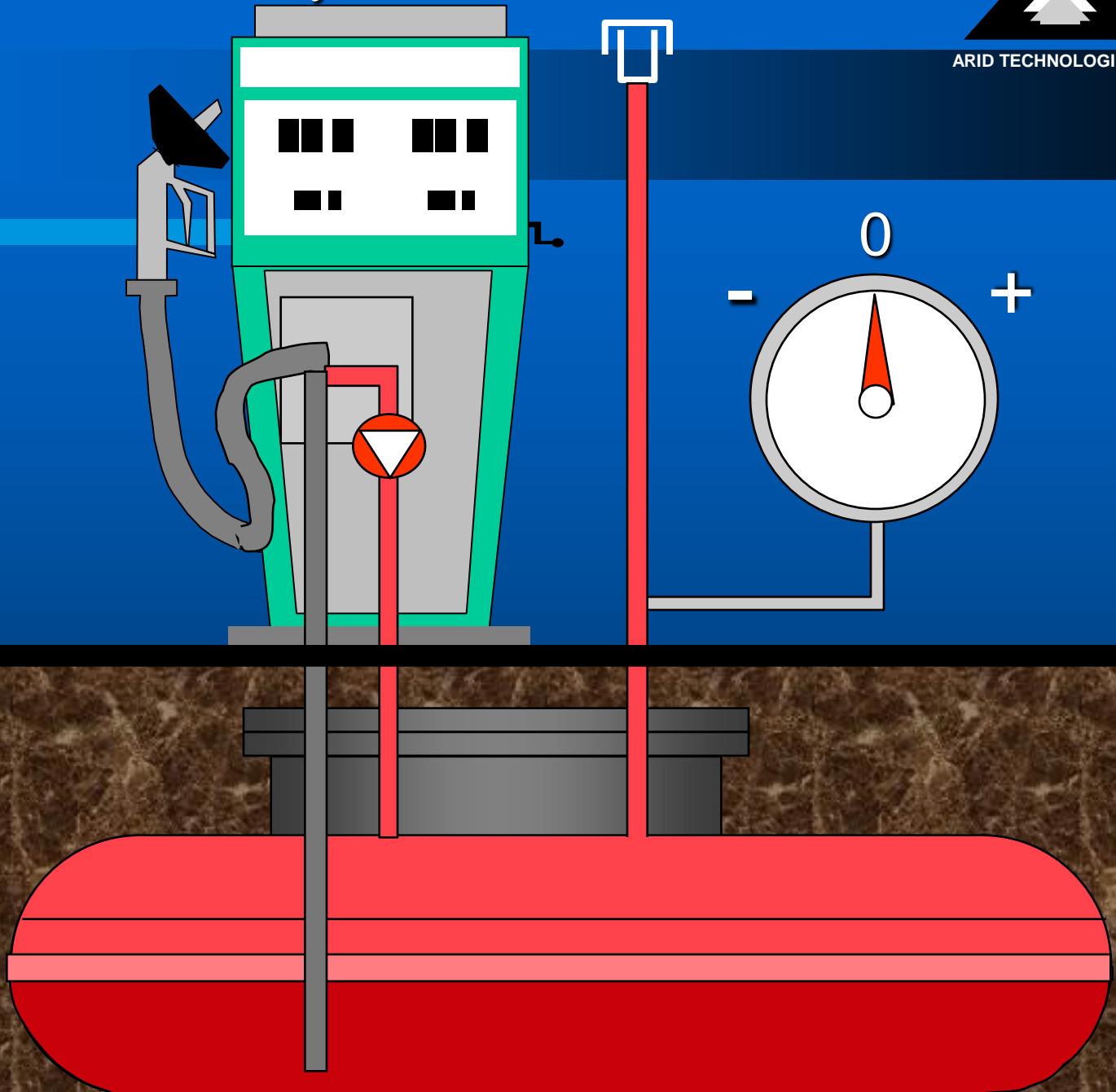
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ORVR Systems



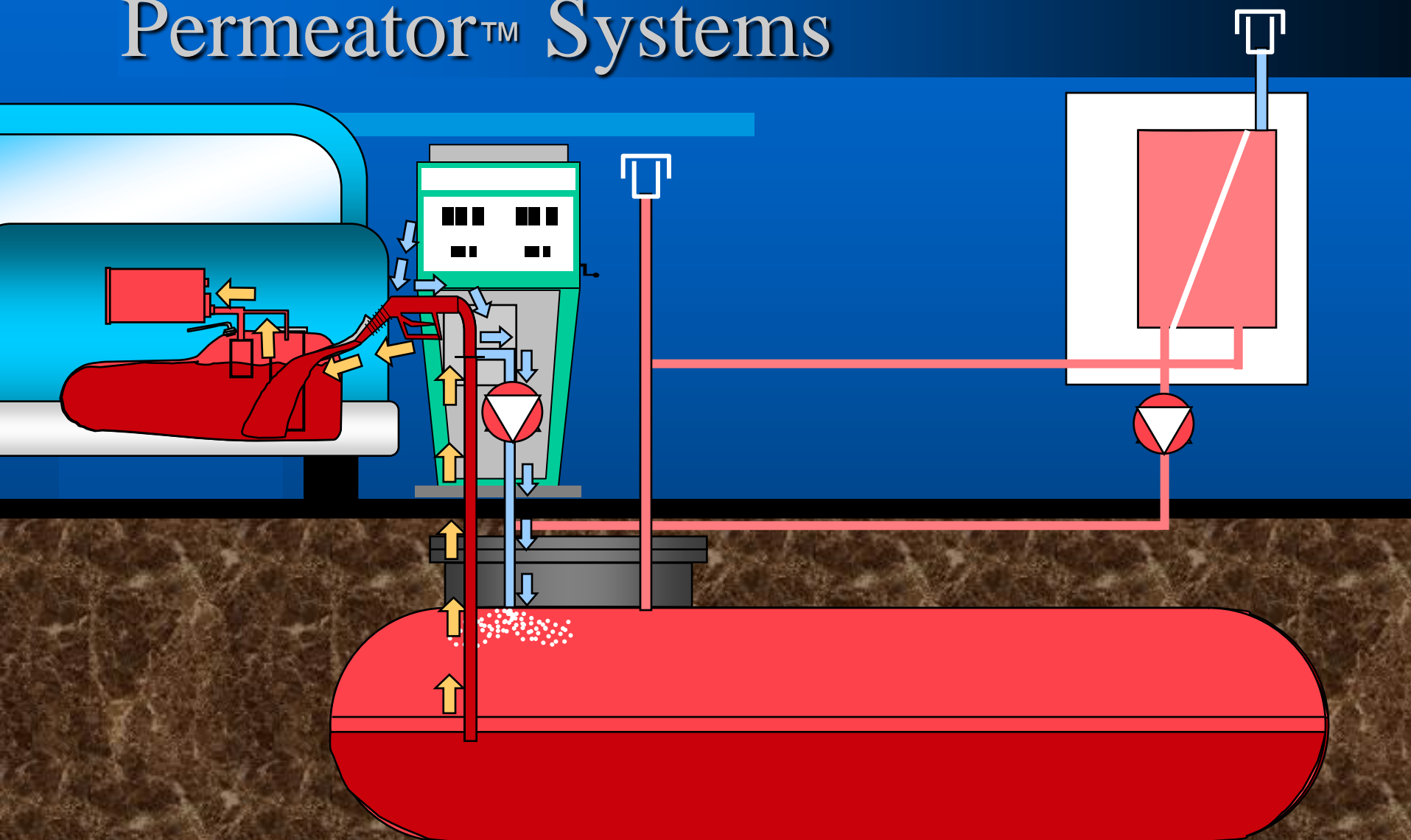
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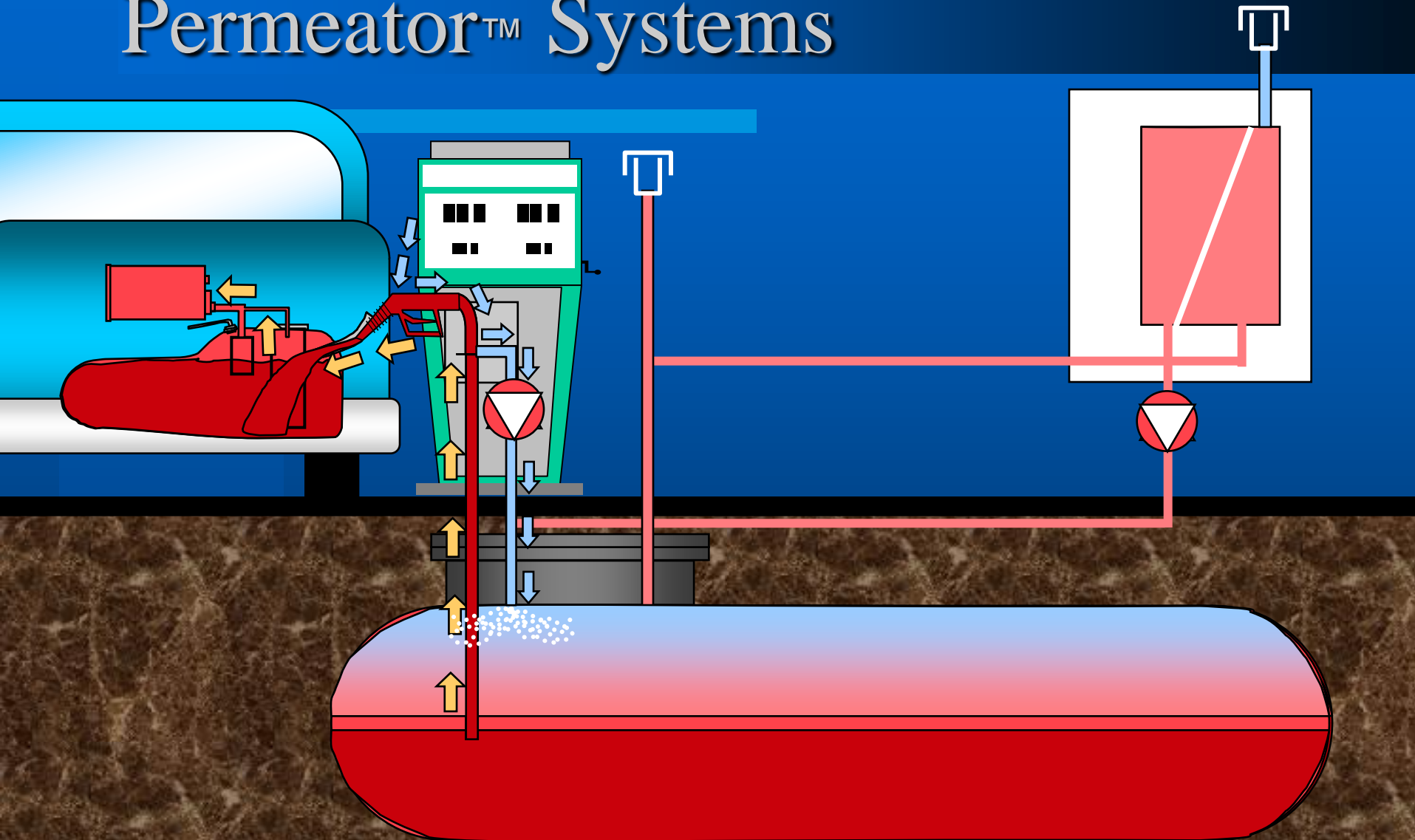
Permeator™ Systems





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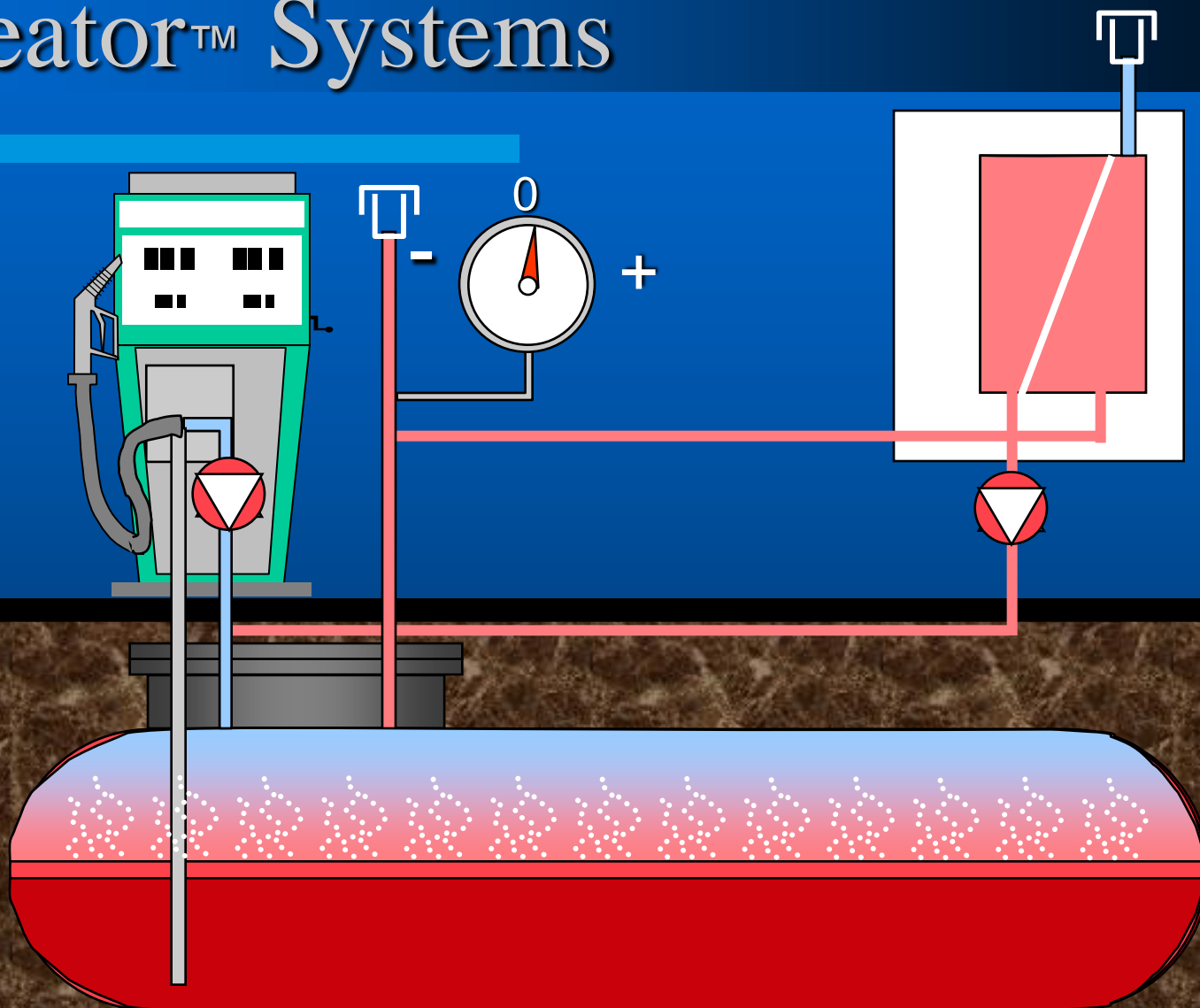
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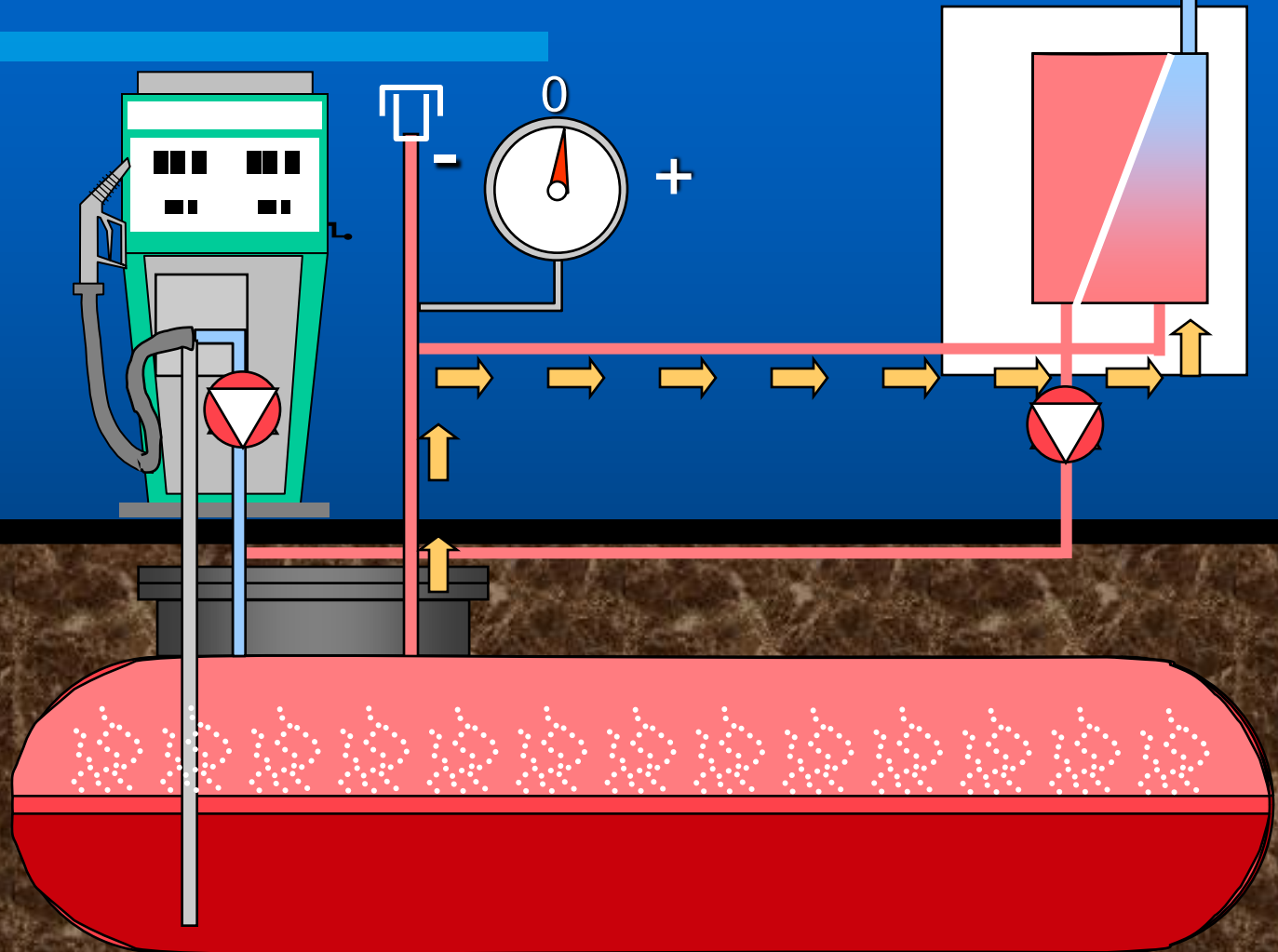
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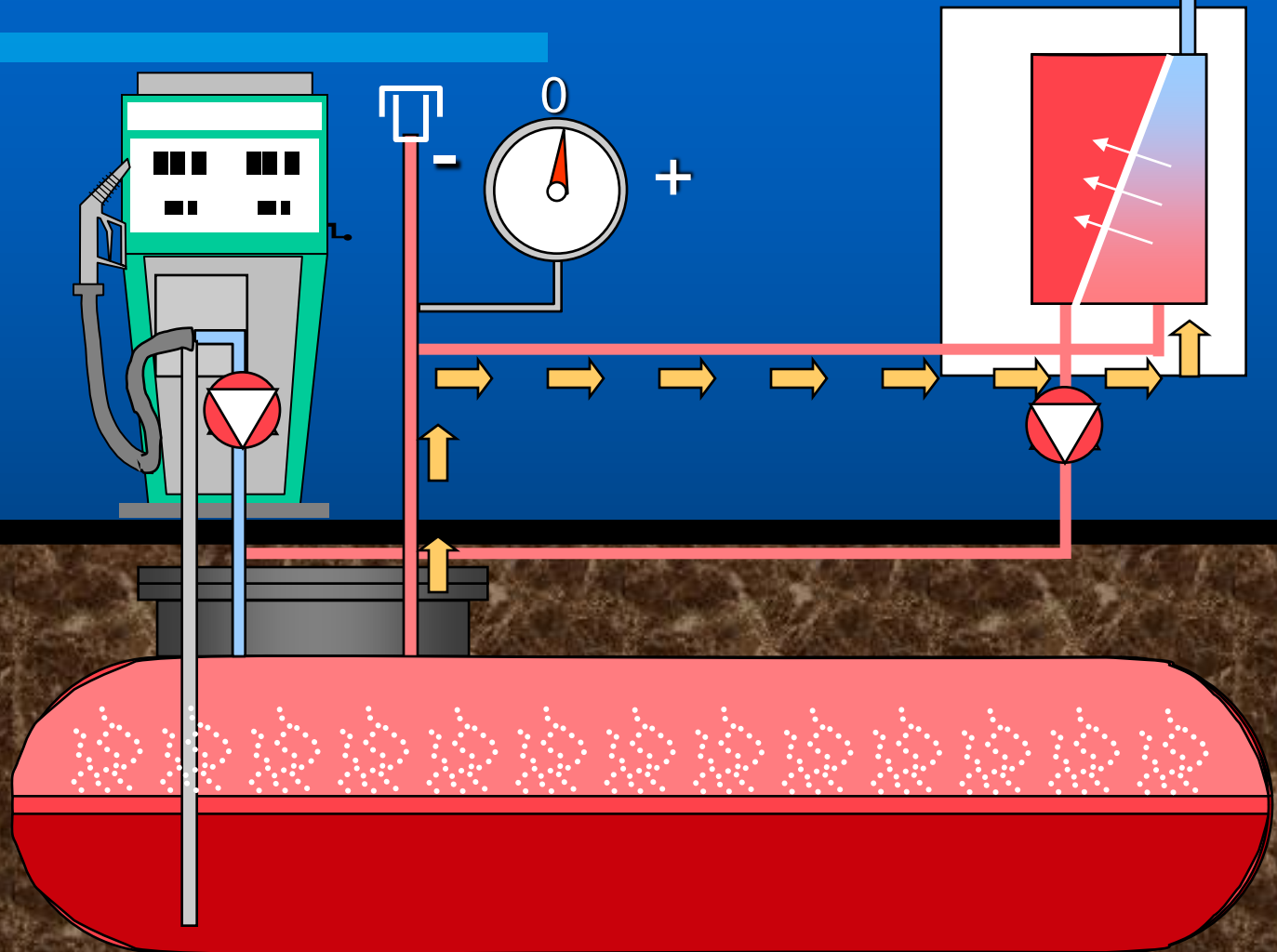
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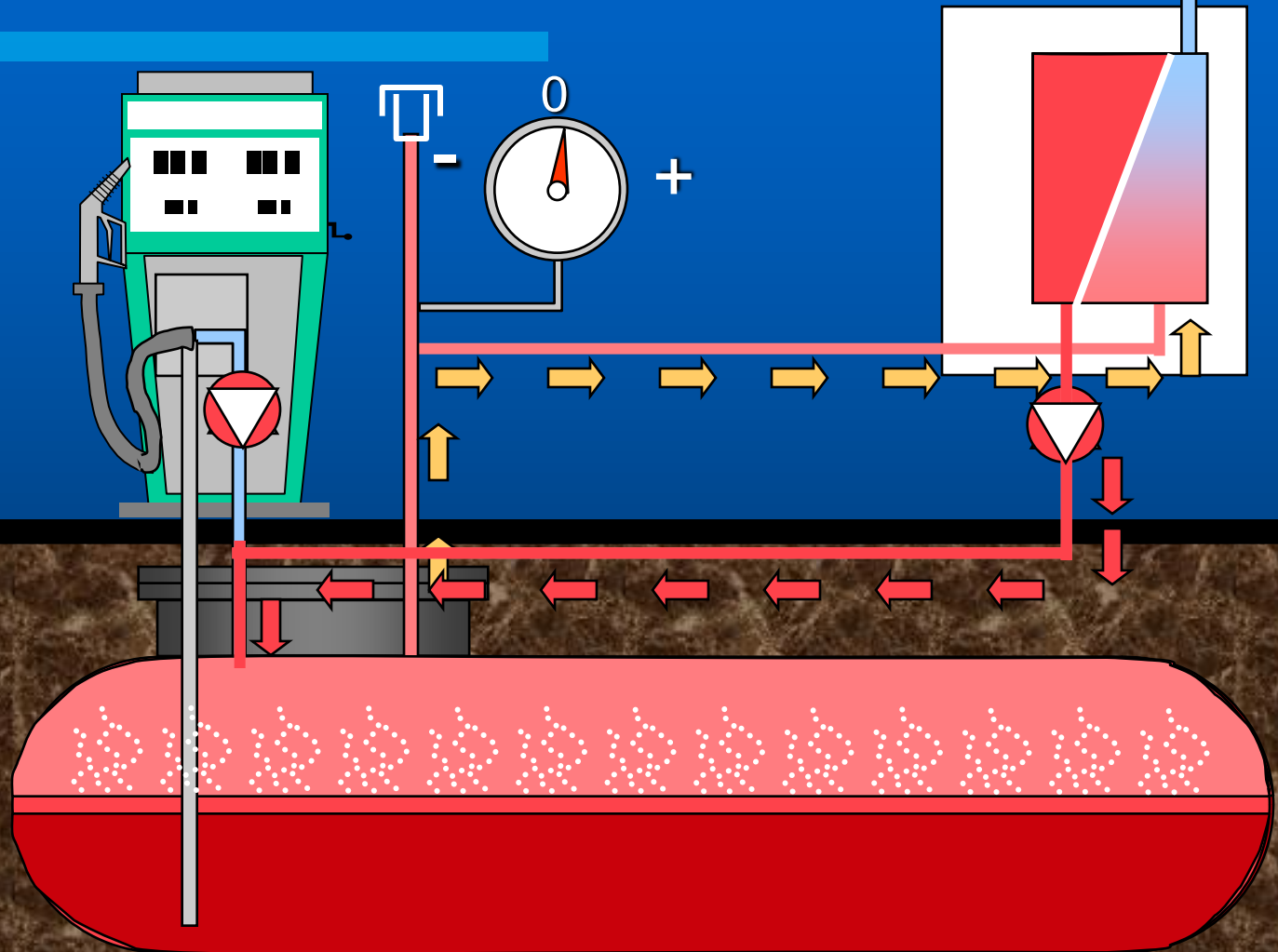
Permeator™ Systems

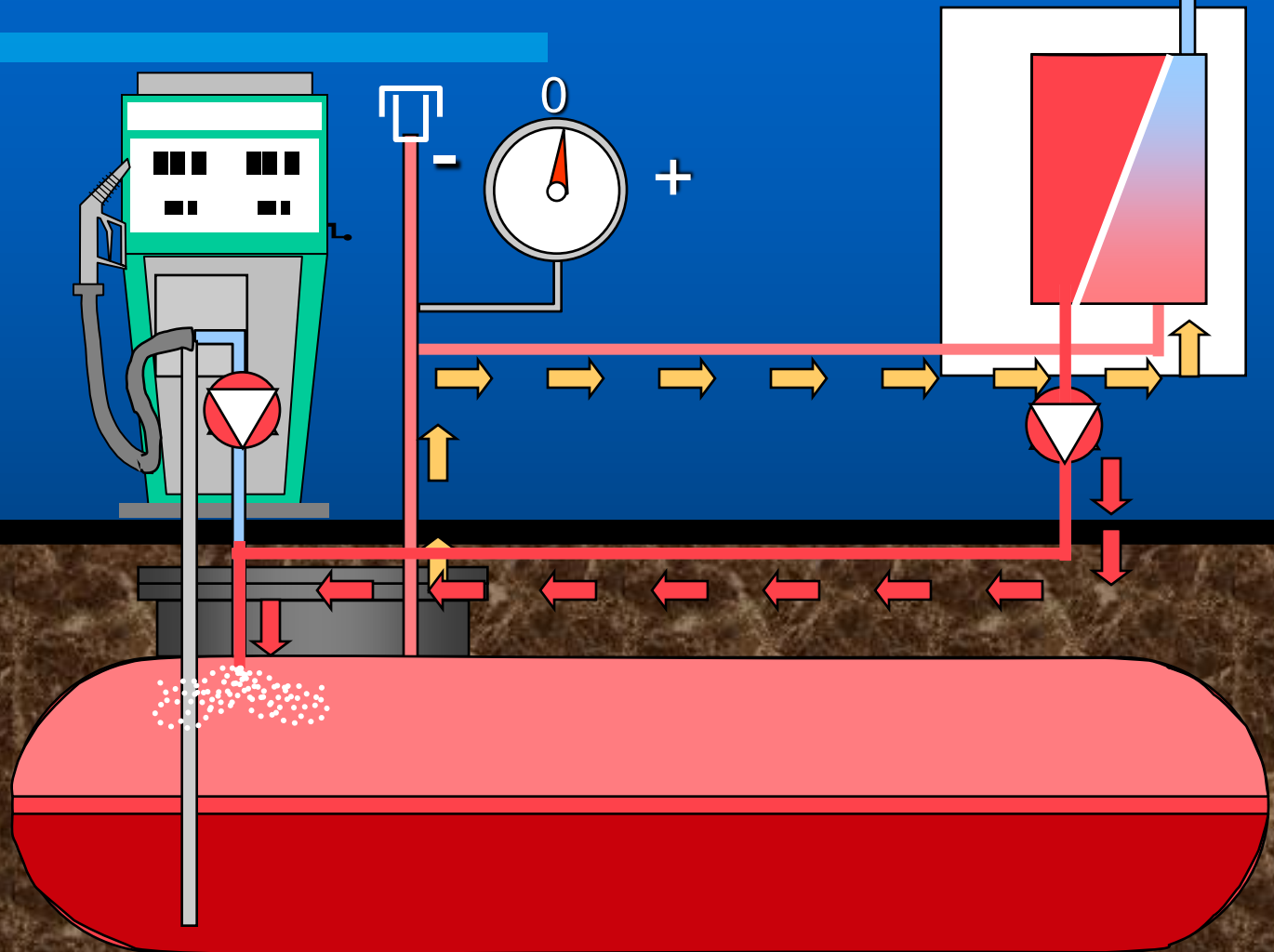




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Permeator™ Systems

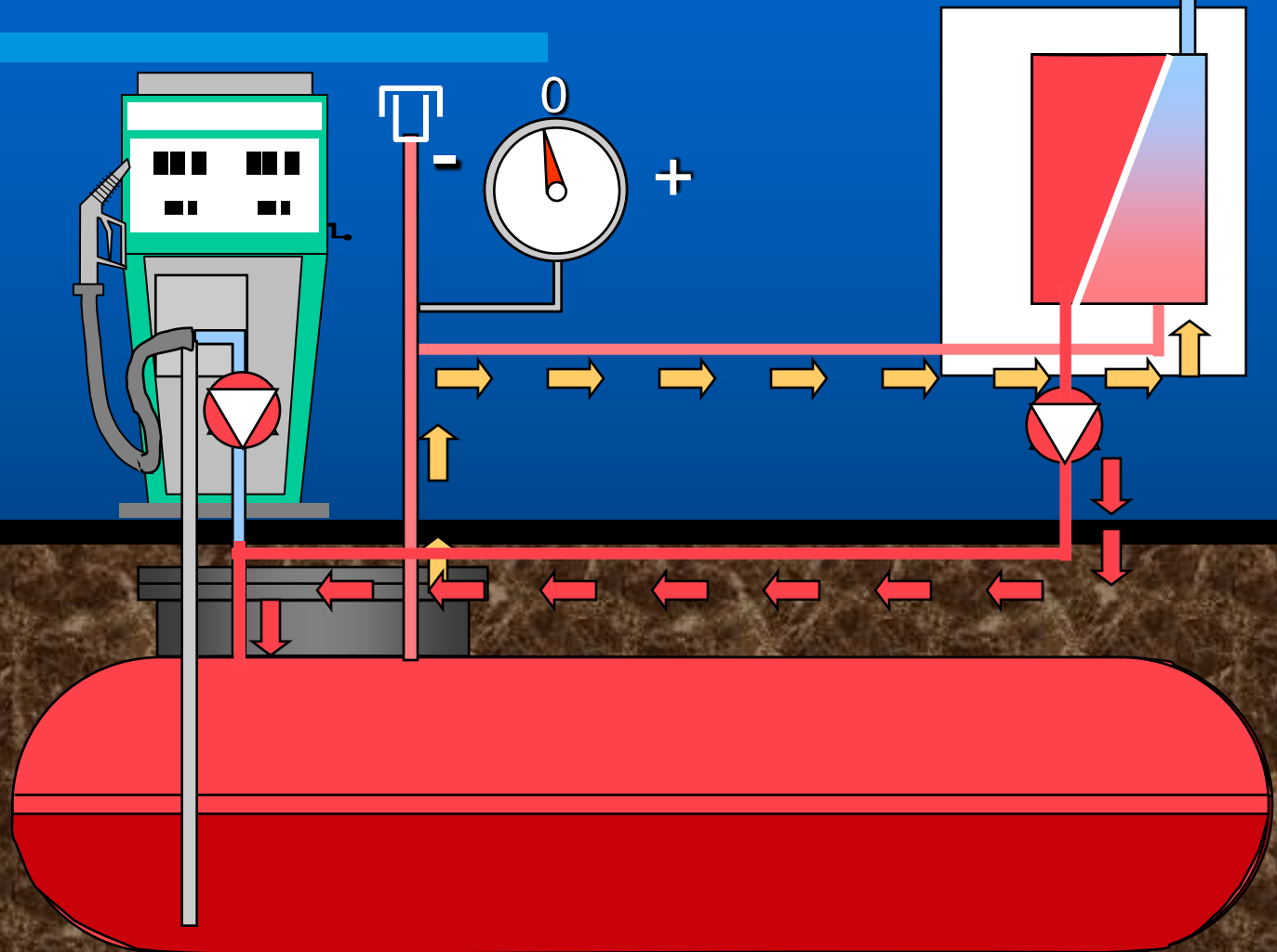


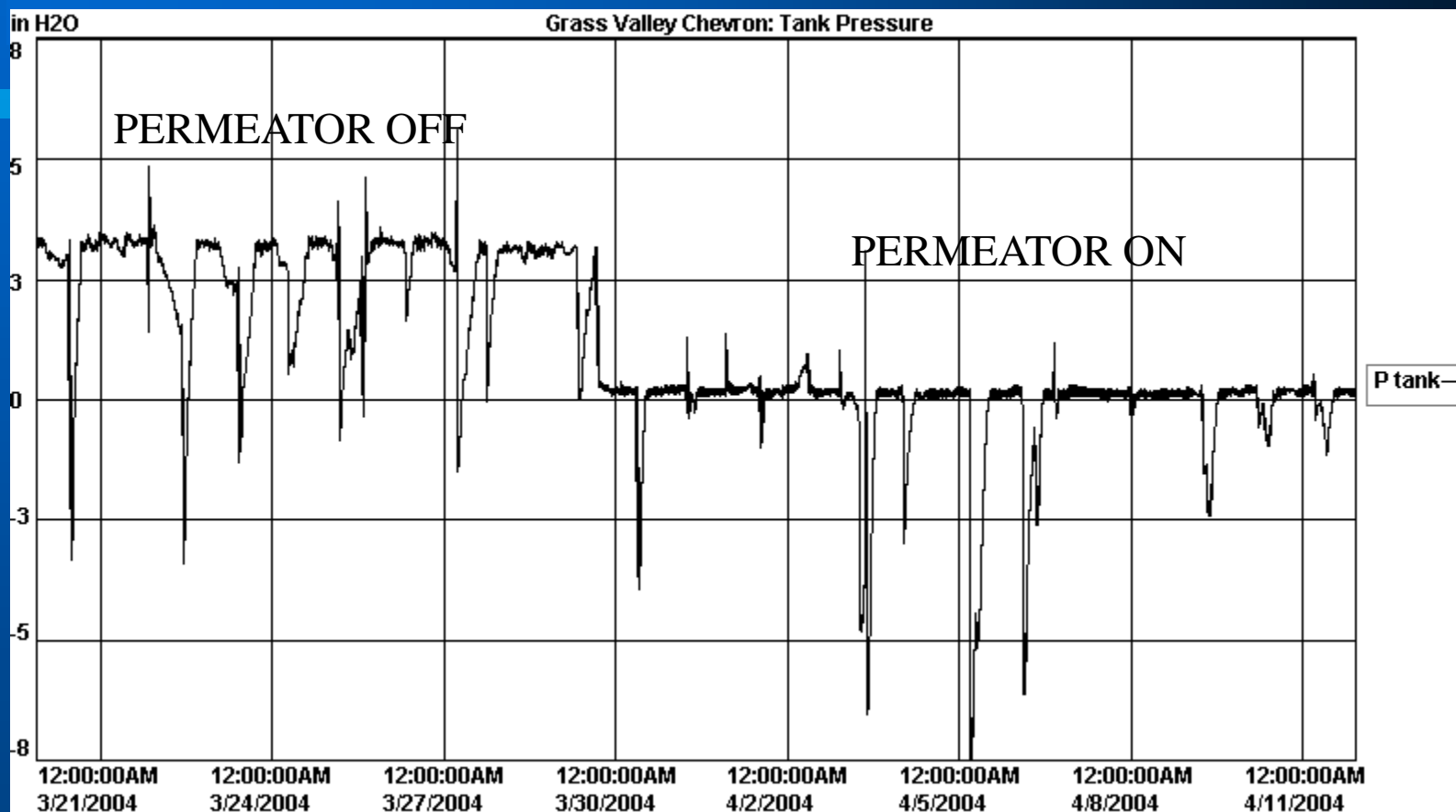




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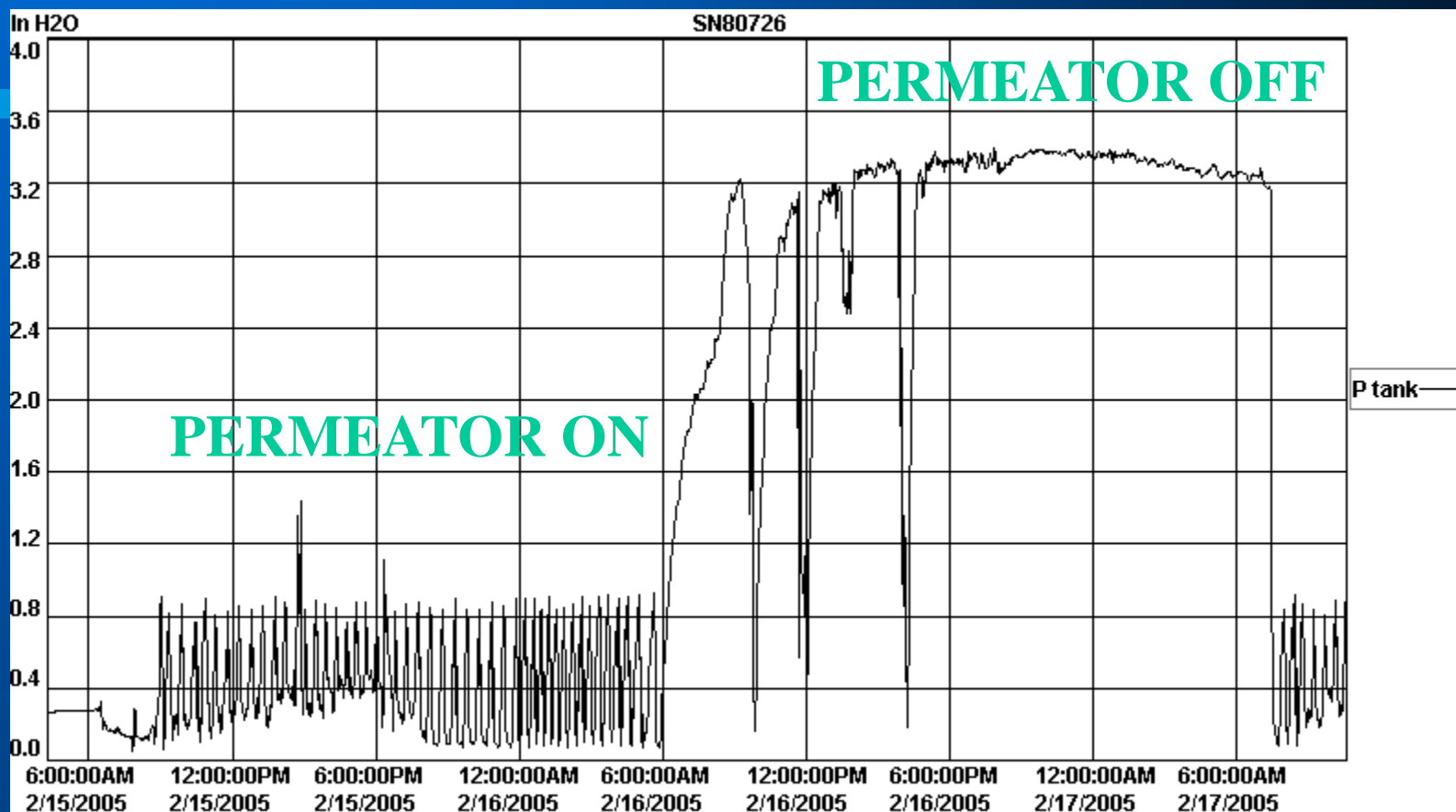
Permeator™ Systems

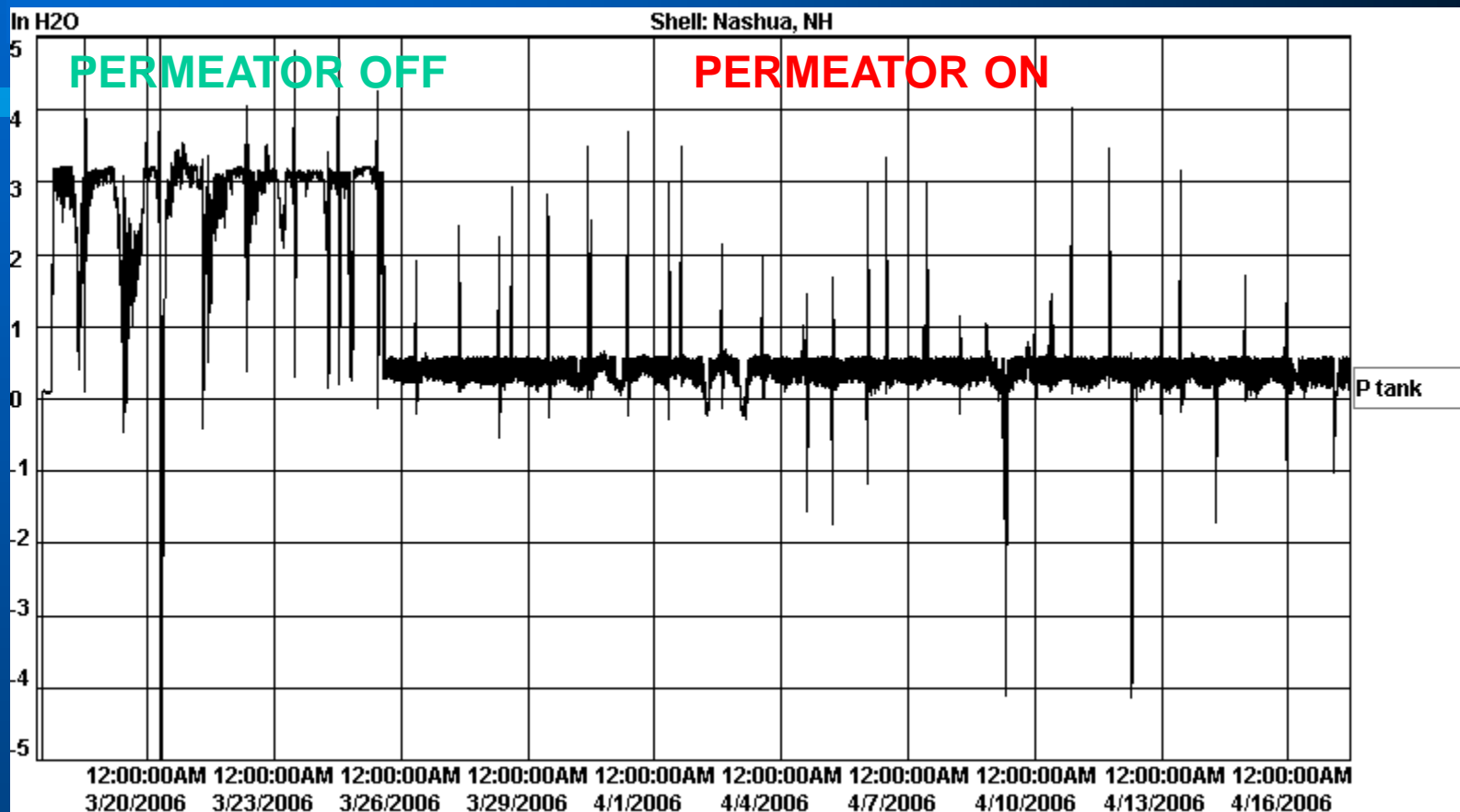






Lantana, Florida Test Site





WAWA, Glen Mills, PA



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WAWA, Claymont, DE



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WAWA, Edgewater, MD



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Emissions at GDF

- **Total Emissions** at a GDF = Refueling Emissions + Vent Emissions + Fugitive Emissions
- *Refueling* emissions occur at the vehicle/nozzle interface
- *Vent* Emissions occur through the p/v valve
- *Fugitive* emissions occur throughout the vapor containing space and are a function of storage tank pressure

Stage II and ORVR

- The emissions from a non-ORVR vehicle are equal to 20 times the emissions from an ORVR vehicle (assuming ORVR efficiency of 95%)
- Expanding our spreadsheet analysis out to 100% ORVR, the ORVR-only case is **never more efficient** than the combination of Stage II, ORVR and an active vapor processor
- Even at 100% ORVR penetration, the state of the art solution with an active processor shows a 47% reduction in emissions; the lines never intersect.

Sample Calculation: Refueling Emissions with ORVR

ORVR Emissions = 1,260 lbm/mo. x (.72) x (1 - .95) +
1,260 lbm/mo. x (1 - .72) = 45.36 + 352.8 = 398.16 lbm/mo.
x 12 months/year = 4,777.92 lbm/year (This entry is found
in column 2, for year 2013 in Table 1); (8.4 lbm/1,000 gal)

Please note that this figure is derived from the ORVR penetration x (1 - the ORVR efficiency): 45.36 lbm/mo. and then one has to also **add the raw emissions** (on the right side of the equation; 352.8 lbm/mo.) **from non-ORVR vehicles** to yield the sum of 398.16 lbm/mo.

Please note that the raw emissions exceed the controlled emissions by a factor of 352.8/45.36, or 7.8 times.

Table 1: Refueling Emissions: Single GDF USEPA ORVR Penetration Rates Time Frame: 2011 - 2020



			1	2	3
Year	ORVR Penetration Rate	Gasoline Throughput	Refueling Emissions	Refueling Emissions	Refueling Emissions
		gal/month	No Stage II/ No ORVR	No Stage II/ With ORVR	With Stage II/ With ORVR
			lbm/year	lbm/year	lbm/year
2011	69%	150,000	15,120	5,208	1,512
2012	71%	150,000	15,120	4,921	1,512
2013	72%	150,000	15,120	4,777	1,512
2014	74%	150,000	15,120	4,490	1,512
2015	75%	150,000	15,120	4,347	1,512
2016	77%	150,000	15,120	4,059	1,512
2017	78%	150,000	15,120	3,916	1,512
2018	79%	150,000	15,120	3,772	1,512
2019	80%	150,000	15,120	3,628	1,512
2020	81%	150,000	15,120	3,485	1,512





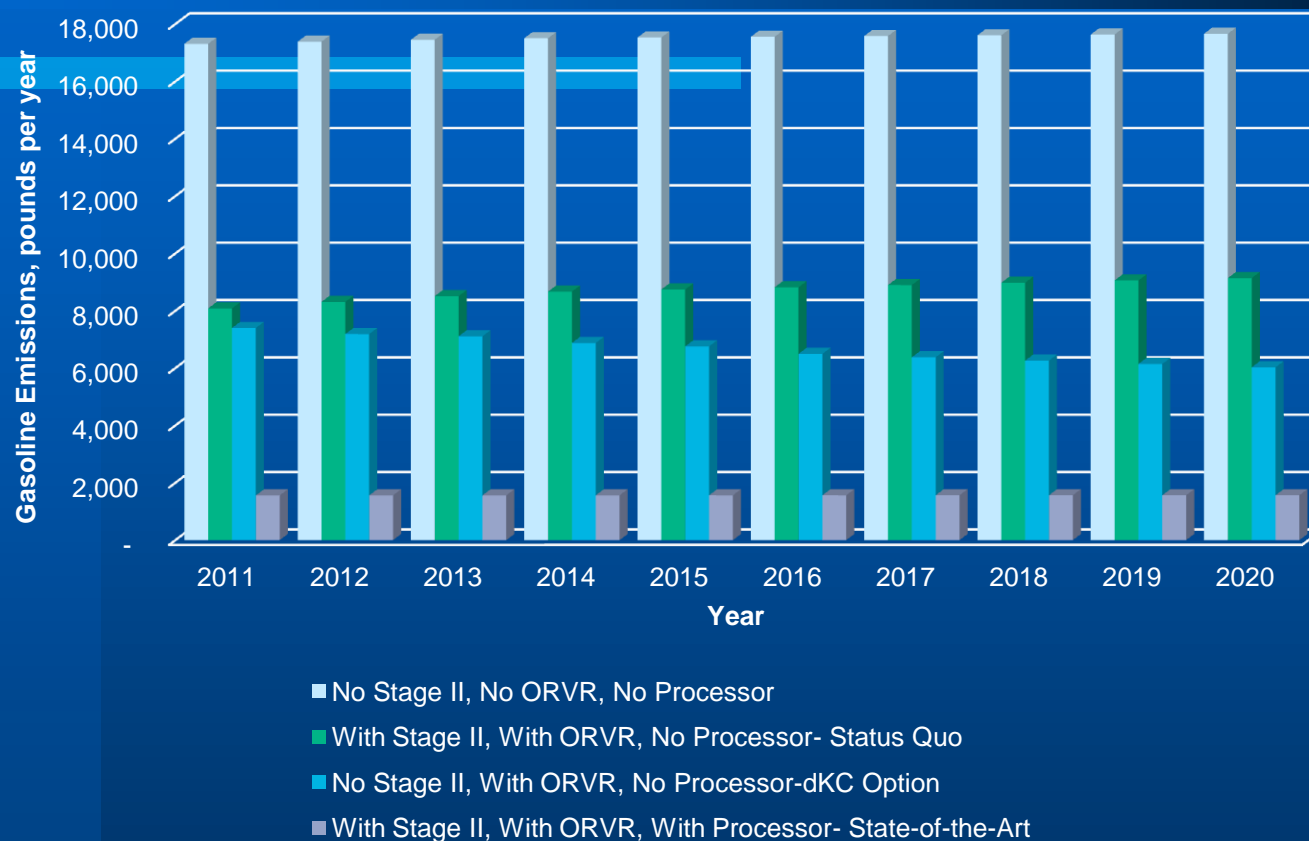
Table 2: Vent, Fugitive & Total Emissions (including IEE Emissions)

4	5	6	7	8	9	10
Storage Tank Vent & Fugitive Emissions	Storage Tank Vent & Fugitive Emissions	Storage Tank Vent & Fugitive Emissions	Total Emissions (Refueling + Storage Tank)	Total Emissions (Refueling + Storage)	Total Emissions	Total Emissions
With Stage II/ with ORVR No Processor	No Stage II/ with or without ORVR No Processor	With Processor	No Stage II, No ORVR, No Processor	No Stage II, With ORVR, No Processor	Stage II & ORVR, no Processor	Stage II, ORVR with Processor
lbm/year	lbm/year	lbm/year	lbm/year	lbm/year	lbm/year	lbm/year
6,570	2,190	45.99	17,310	7,399	8,082	1,557
6,796	2,265	47.57	17,385	7,187	8,307	1,559
6,997	2,332	48.98	17,452	7,110	8,509	1,560
7,156	2,385	50.09	17,505	6,876	8,668	1,562
7,231	2,410	50.62	17,530	6,757	8,742	1,562
7,307	2,436	51.15	17,556	6,495	8,819	1,563
7,385	2,462	51.69	17,582	6,378	8,896	1,563
7,464	2,488	52.25	17,608	6,260	8,975	1,564
7,545	2,515	52.81	17,635	6,144	9,056	1,564
7,627	2,542	53.39	17,662	6,028	9,139	1,565





Gasoline Emissions Under Various Scenarios 150,000 gallon per month refueling site



EPA ORVR Penetration & Conservative IEE





Table 3: Emissions Summary: Single GDF, 10 year time horizon
2011 - 2020

	Uncontrolled	Status Quo	Klausmeier	State-of-the-Art
	lbm	lbm	lbm	lbm
	175,226	87,198	66,634	15,625
% Reduction vs. Uncontrolled	0	50.2%	62.0%	91.1%
% Reduction vs. Klausmeier				76.6%





Table 4A: Refueling Emissions: State of CT

			1	2	3
Year	ORVR Penetration Rate	Gasoline Throughput	Refueling Emissions	Refueling Emissions	Refueling Emissions
		gal/year	No Stage II/ No ORVR	No Stage II/ With ORVR	With Stage II/ With ORVR
			tons/year	tons/year	tons/year
2011	69%	1,244,621,566	5,227	1,800	522
2012	71%	1,244,621,566	5,227	1,701	522
2013	72%	1,244,621,566	5,227	1,651	522
2014	74%	1,244,621,566	5,227	1,552	522
2015	75%	1,244,621,566	5,227	1,502	522
2016	77%	1,244,621,566	5,227	1,403	522
2017	78%	1,244,621,566	5,227	1,353	522
2018	79%	1,244,621,566	5,227	1,304	522
2019	80%	1,244,621,566	5,227	1,254	522
2020	81%	1,244,621,566	5,227	1,204	522

Table 4B: Vent, Fugitive & Total Emissions (includes IEE Emissions) Connecticut - Statewide

4	5	6	7	8 (Klausmeier)	9 (Status Quo)	10 (State of the Art)
Storage Tank Vent & Fugitive Emissions	Storage Tank Vent & Fugitive Emissions	Storage Tank Vent & Fugitive Emissions	Total Emissions (Refueling + Storage Tank)	Total Emissions (Refueling + Storage)	Total Emissions	Total Emissions
With Stage II/ with ORVR No Processor	No Stage II/ with or without ORVR No Processor	With Processor	No Stage II, No ORVR, No Processor	No Stage II, With ORVR, No Processor	Stage II & ORVR, no Processor	Stage II, ORVR with Processor
tons/year	tons/year	tons/year	tons/year	tons/year	tons/year	tons/year
6,129	2,043	42.91	7,271	3,844	6,652	565
6,191	2,064	43.34	7,291	3,766	6,714	566
6,256	2,086	43.80	7,313	3,737	6,779	566
6,320	2,107	44.25	7,334	3,659	6,843	566
6,386	2,129	44.70	7,356	3,632	6,908	567
6,452	2,151	45.17	7,378	3,554	6,975	567
6,520	2,173	45.64	7,401	3,527	7,043	568
6,589	2,197	46.13	7,424	3,501	7,112	568
6,660	2,220	46.62	7,448	3,475	7,183	569
6,732	2,244	47.13	7,472	3,449	7,255	569



Table 4C: State of the Art vs. Klausmeier & Status Quo Connecticut - Statewide

State of CT Savings	Emissions Reductions	Fuel Savings	Fuel Savings	State of CT Savings	Emissions Reductions	Fuel Savings	Fuel Savings
State of the Art vs. Klausmeier				State of the Art vs. Status Quo			
tons/year	%	gal/year	\$/yr. @ \$3.50/gal	tons/yr.	%	gal/yr.	\$/yr.
3,278	85%	1,311,379	4,589,826	6,087	91%	2,434,741	8,521,594
3,199	85%	1,279,774	4,479,208	6,149	92%	2,459,459	8,608,108
3,171	85%	1,268,367	4,439,283	6,213	92%	2,485,193	8,698,175
3,092	85%	1,236,989	4,329,461	6,277	92%	2,510,603	8,787,110
3,064	84%	1,225,642	4,289,748	6,341	92%	2,536,521	8,877,823
2,987	84%	1,194,602	4,181,106	6,407	92%	2,562,957	8,970,350
2,959	84%	1,183,599	4,142,597	6,475	92%	2,589,922	9,064,728
2,932	84%	1,172,774	4,104,709	6,544	92%	2,617,427	9,160,993
2,905	84%	1,162,129	4,067,453	6,614	92%	2,645,481	9,259,184
2,879	83%	1,151,669	4,030,843	6,685	92%	2,674,097	9,359,339
			Total \$ 42,654,234				Total \$ 89,307,403



Table 4D: Revenue per Ton of Emissions Reduced

CT Sites for Processor	Cost per CT Site, Installed	Average Fuel Savings, Statewide	Average Emissions Reductions, Statewide	Emissions Reductions Cost or Revenue
Number	\$	10 year period; \$/yr. @ \$3.50/gal	10 year period; tons/year	Revenue, \$/ton reduced
1,060	40,000	8,930,740	6,379	1,400





Table 4E: Revenue per Ton of Emissions Reduced
2011- 2020

Total Cost for Processors	Financing Cost	Net Cost (Net Revenue)	Net Revenue for Emissions Reductions
\$	10 yr., straight line		
	\$/yr.	\$/yr.	\$/ton
42,400,000	4,240,000	+ 4,690,740	+ 735



GDF Benefit Summary

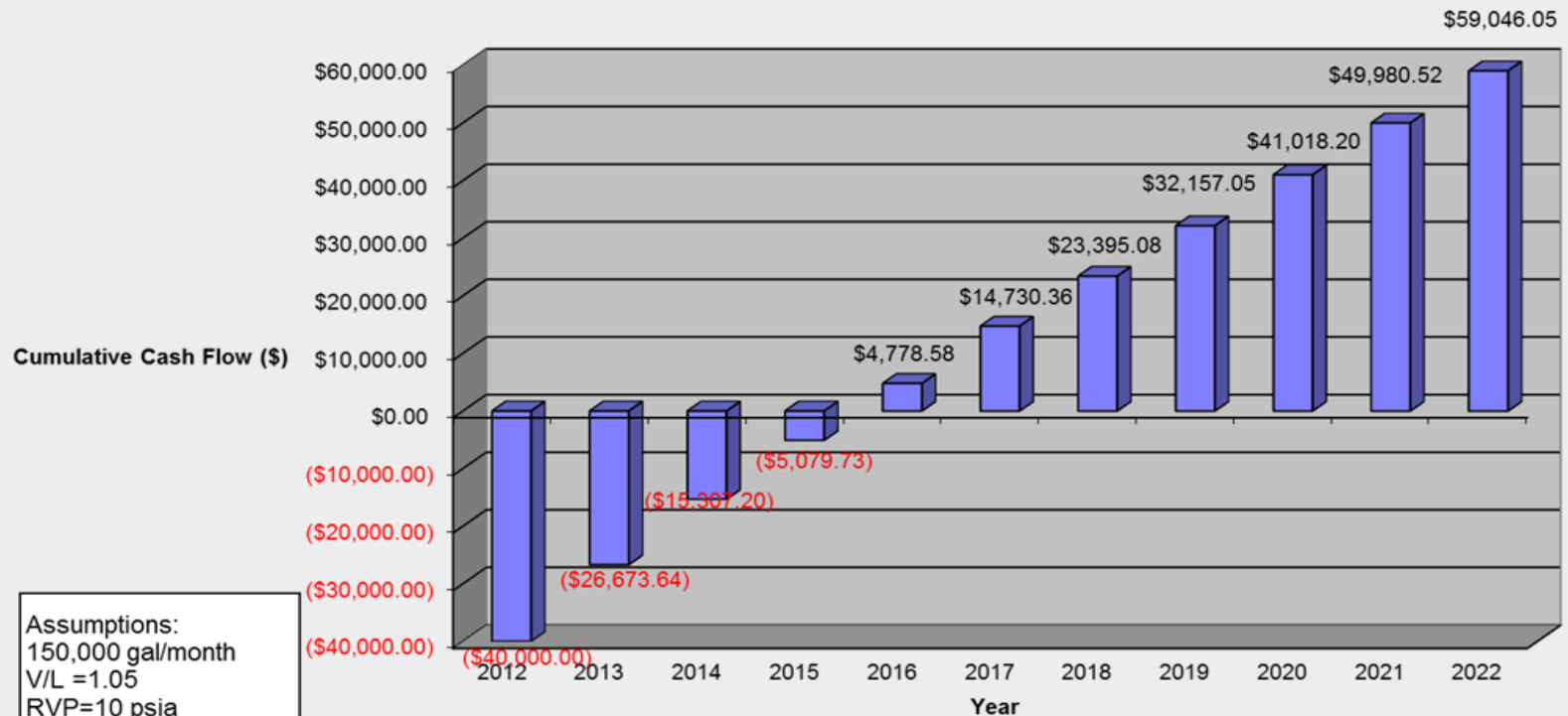
- *Enhancement of Stage I; pressure spikes during bulk tanker deliveries are processed by Permeator*
- *Enhancement of Stage II; providing ORVR/Stage II Compatibility, without the use of any special nozzles or other special hardware on the “front-end” Stage II system (i.e. Conventional Stage II can remain in place)*
- *On-going and continuous pressure monitoring; we measure tank pressure every 4 seconds and store a 2 minute average; we also monitor and store ambient temperature and atmospheric pressure; where any critical variables (such as tank pressure) which fall outside of a prescribed range trigger an automatic e-mail alert sent to our central monitoring center*
- *Economical payback on invested capital; where the fuel savings rate averages 2 gallons of fuel saved per 1,000 gallons of fuel dispensed*
 - *For smaller throughput sites, the Permeator system is available under a shared savings arrangement; whereby the unit is provided for zero cost, and the GDF owner/operator makes monthly payments to ARID equal to 50% of the fuel savings*
- *The aggregate benefits for the State of Connecticut GDF operators include \$8.9 million per year in fuel savings while at the same time reducing emissions of volatile organic compounds and air toxics by 6,379 tons per year.*

Economics at Typical GDF 150,000 gallons/month



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After-Tax Cumulative Cash Flow:
Typical Vacuum Assisted Stage II Site



Assumptions:
150,000 gal/month
V/L = 1.05
RVP=10 psia
Temp= 75 F
Altitude = 750 ft
Fuel Value = \$3.50/gal

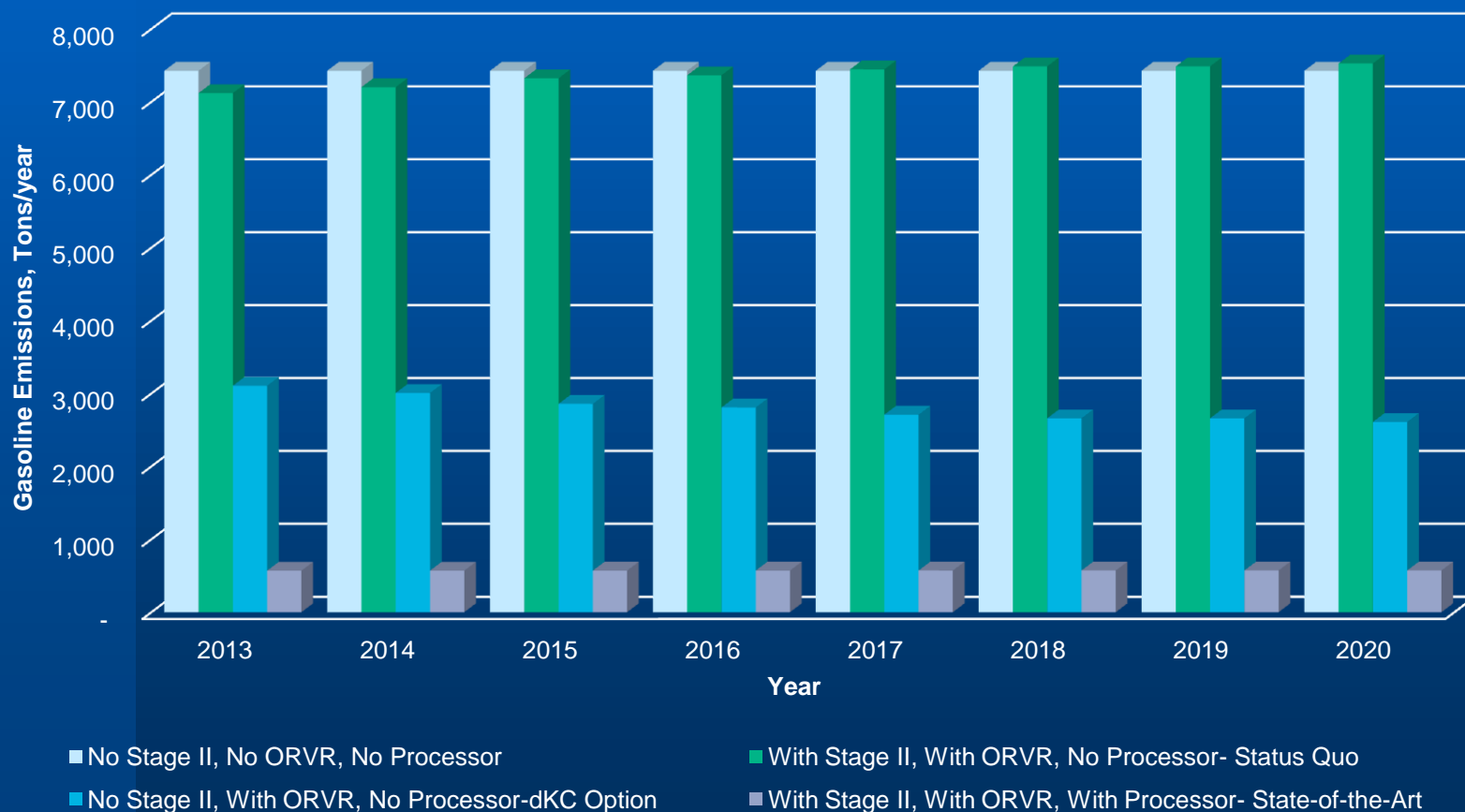
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87% ORVR: Year 2013 IEE From ARID ELM

Gasoline Emissions Under Various Scenarios Connecticut - Statewide





87% ORVR, IEE From ARID ELM

	Uncontrolled	Status Quo	Klausmeier	State-of-the-Art
	tons/year	tons/year	tons/year	tons/year
	59,412	58,953	22,415	4,565
% Reduction vs Uncontrolled	0	0.8%	62.3%	92.3%
% Reduction vs Klausmeier				79.6%

CT Sites for Processor	Cost per CT Site, Installed	Average Fuel Savings, Statewide	Average Emissions Reductions, Statewide	Emissions Reductions Cost or Revenue
Number	\$	10 year period; \$/yr @ \$3.50/gal	10 year period; tons/year	Revenue, \$/ton reduced
1,060	40,000	9,517,903	6,799	1,400





87% ORVR, IEE From ARID ELM

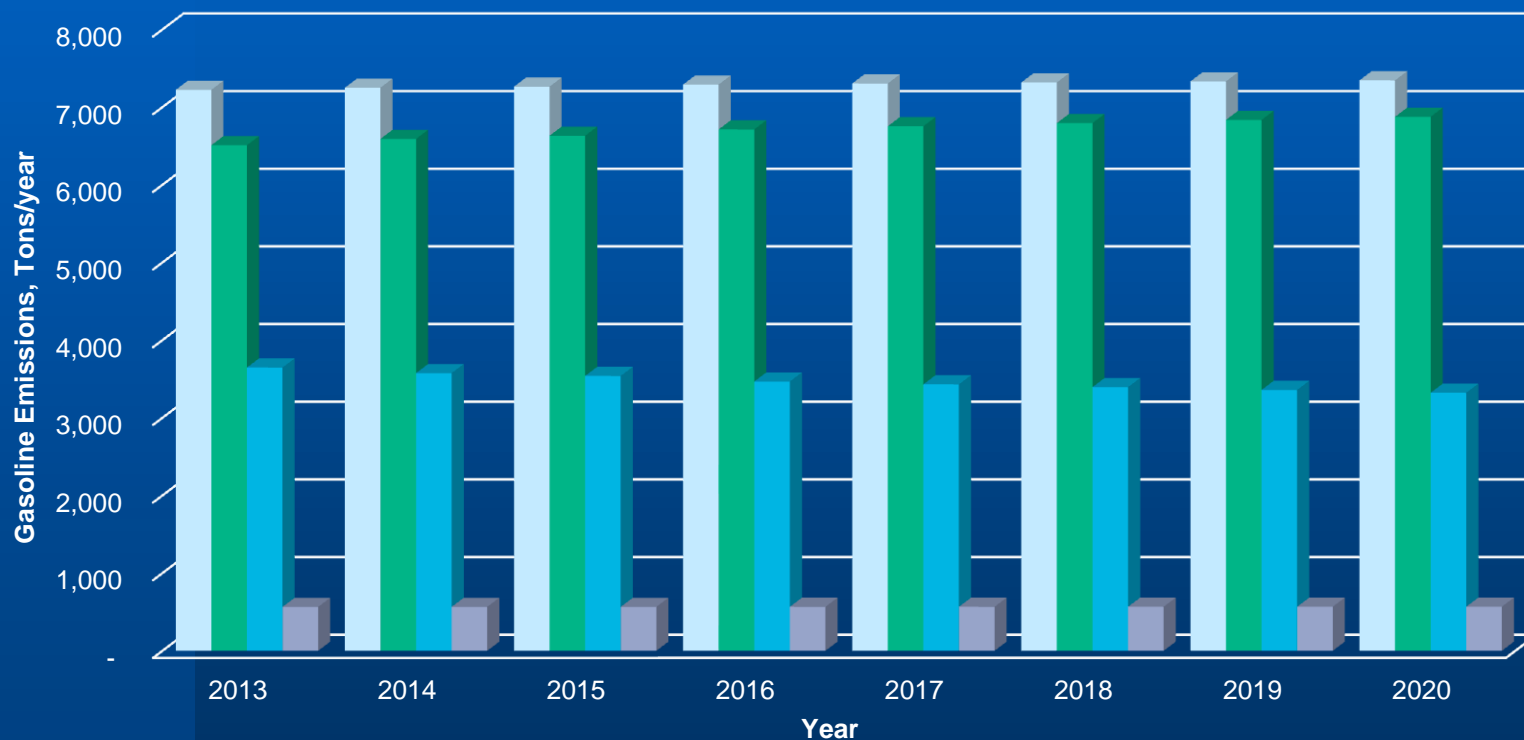
Total Cost for Processors	Financing Cost	Net Cost	Net Revenue for Emissions Reductions
\$	10 yr, straight line		
	\$/yr	\$/yr	\$/ton
42,400,000	4,240,000	5,277,903	776





72% ORVR: Year 2013: IEE FROM ARID ELM 2013 - 2020

Gasoline Emissions Under Various Scenarios Connecticut - Statewide



■ No Stage II, No ORVR, No Processor

■ No Stage II, With ORVR, No Processor-dKC Option

■ With Stage II, With ORVR, No Processor- Status Quo

■ With Stage II, With ORVR, With Processor- State-of-the-Art





72% ORVR, IEE From ARID ELM

	Uncontrolled	Status Quo	Klausmeier	State-of-the-Art
	tons/year	tons/year	tons/year	tons/year
	58,327	53,706	27,736	4,529
% Reduction vs Uncontrolled	0	7.9%	52.4%	92.2%
% Reduction vs Klausmeier				83.7%

CT Sites for Processor	Cost per CT Site, Installed	Average Fuel Savings, Statewide	Average Emissions Reductions, Statewide	Emissions Reductions Cost or Revenue
Number	\$	10 year period; \$/yr @ \$3.50/gal	10 year period; tons/year	Revenue, \$/ton reduced
1,060	40,000	8,605,995	6,147	1,400





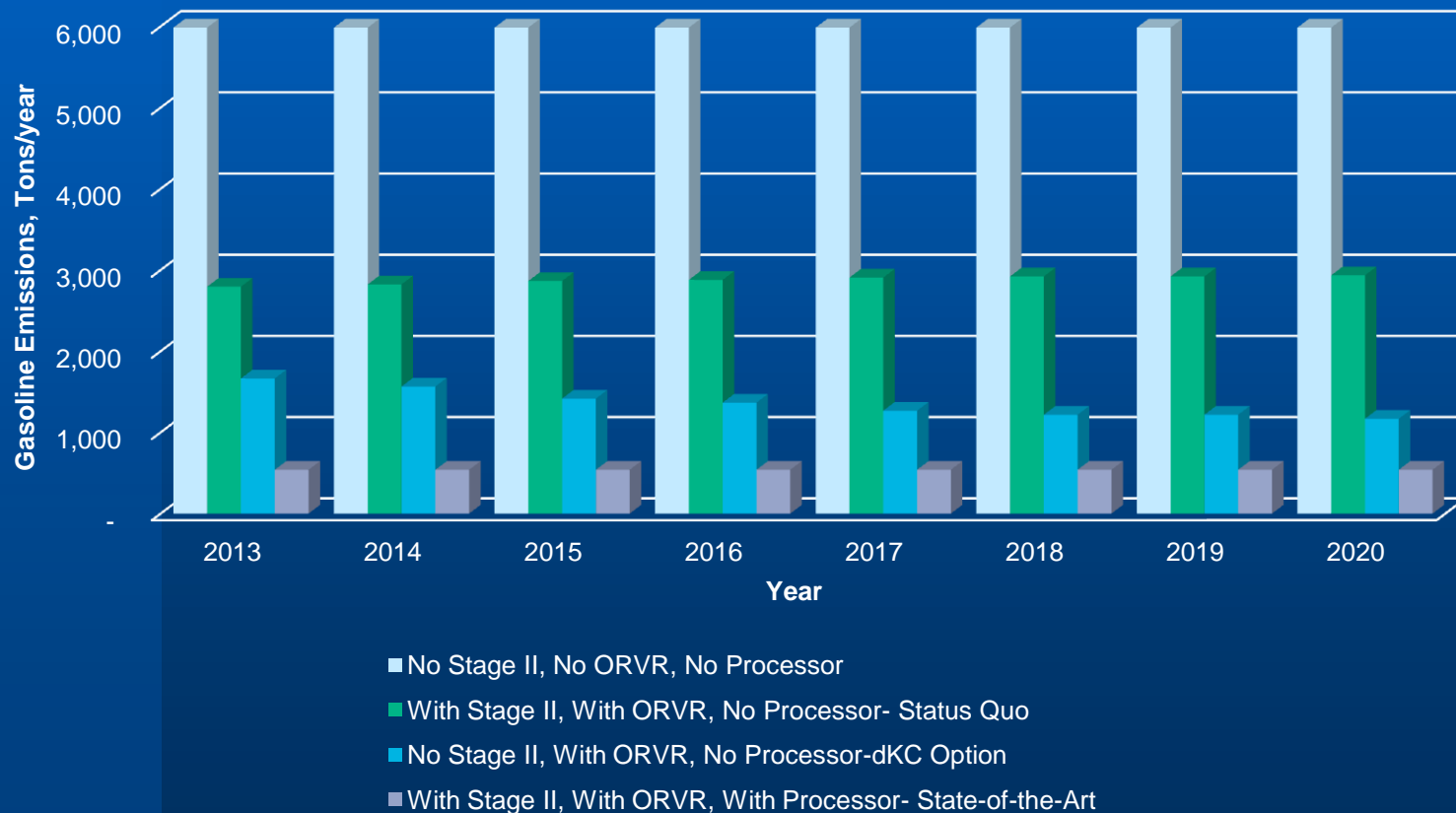
72% ORVR; IEE from ARID ELM

Total Cost for Processors	Financing Cost	Net Cost	Net Revenue for Emissions Reductions
\$	10 yr, straight line		
	\$/yr	\$/yr	\$/ton
42,400,000	4,240,000	4,365,995	710



87% ORVR Year 2013:
Conservative IEE of 3.65 lbm/1,000 gal: Year 2013

Gasoline Emissions Under Various Scenarios Connecticut - Statewide





87% ORVR, Conservative IEE

	Uncontrolled	Status Quo	Klausmeier	State-of-the-Art
	tons/year	tons/year	tons/year	tons/year
	47,876	23,040	10,879	4,314
% Reduction vs Uncontrolled	0	51.9%	77.3%	91.0%
% Reduction vs Klausmeier				60.3%

CT Sites for Processor	Cost per CT Site, Installed	Average Fuel Savings, Statewide	Average Emissions Reductions, Statewide	Emissions Reductions Cost or Revenue
Number	\$	10 year period; \$/yr @ \$3.50/gal	10 year period; tons/year	Revenue, \$/ton reduced
1,060	40,000	3,277,008	2,341	1,400





87% ORVR, Conservative IEE Worst Case Savings Scenario

Total Cost for Processors	Financing Cost	Net Cost	Net Revenue for Emissions Reductions
\$	10 yr, straight line		
	\$/yr	\$/yr	\$/ton
42,400,000	4,240,000	(962,992)	-411



Summary

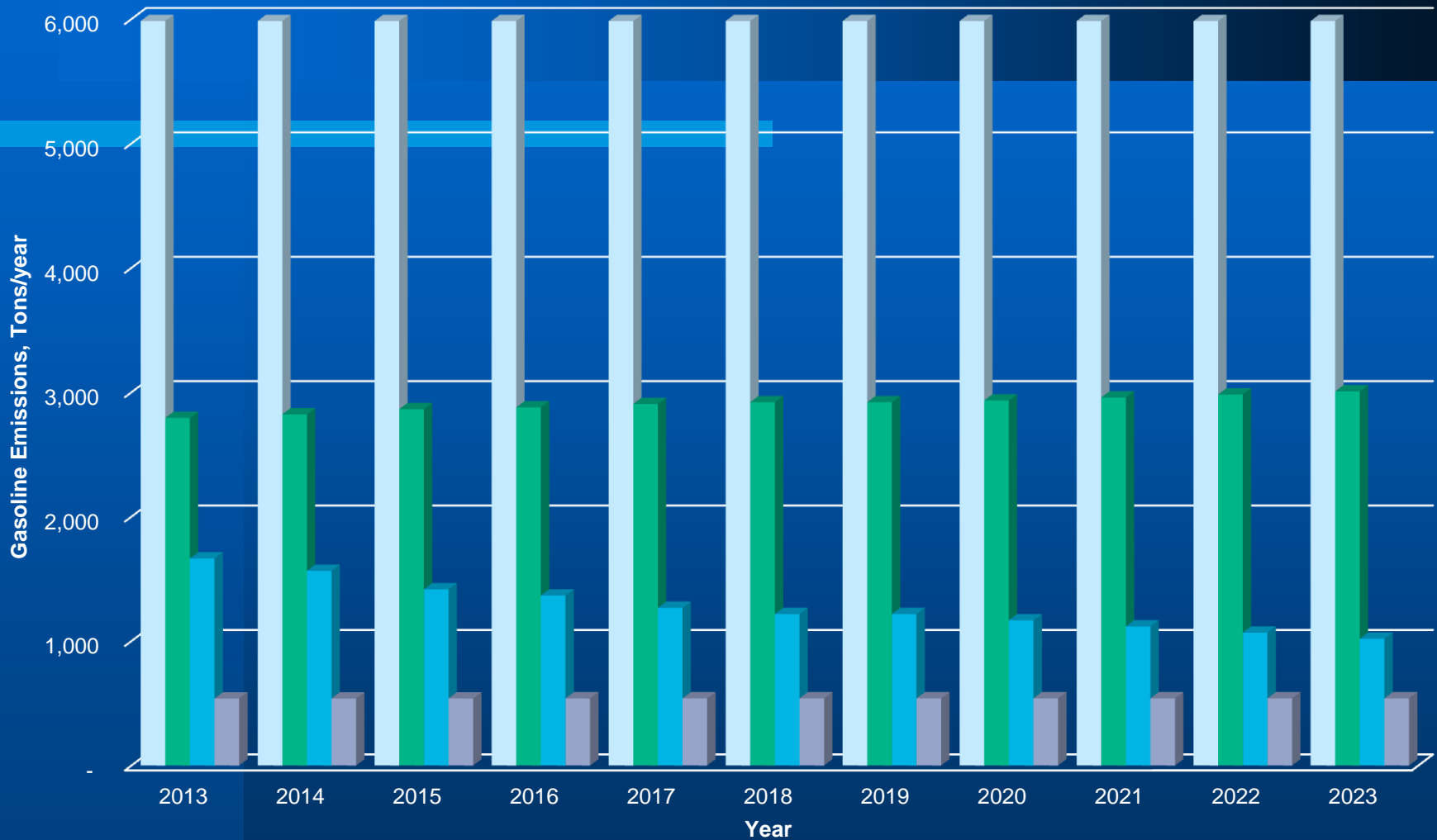
	Net Revenue for Emissions Reductions	Net Revenue for Emissions Reductions (with annual Stage II Op exp @ \$3,277 per site)
	\$/ton	\$/ton
72% ORVR Year 2013 USEPA	\$710	\$145
IEE from ARID ELM		
87% ORVR Year 2013: Klausmeier	\$776	\$265
IEE from ARID ELM		
87% ORVR Year 2013: Klausmeier	(\$411)	(\$1,895)
Conservative IEE of 3.65 lbm/1,000 gal		

Typically, (**\$10,000**) / ton is considered a viable project



Gasoline Emissions : 87% ORVR, Conservative IEE

Connecticut - Statewide: 100% ORVR in 2023



- No Stage II, No ORVR, No Processor
- No Stage II, With ORVR, No Processor-dKC Option
- With Stage II, With ORVR, No Processor- Status Quo
- With Stage II, With ORVR, With Processor- State-of-the-Art



Lantana, Florida Test

Third Party Test w/USEPA Oversight
Stage II Vac Assist Site
Feb 2005



ARID TECHNOLOGIES INC.

Stage II Vapor Recovery Systems — Options Paper

U.S. EPA

Office of Air Quality Planning and Standards

Emissions Monitoring and Analysis Division

Emissions Factors and Policy Applications Group (C339-02)

February 7, 2006

(this document included with email)



Test Site Conditions

- Average overall V/L = 0.97
- ORVR Population via CARB penetration figures = 38.9%
- Gasoline RVP = 11.1 psia
- Storage Tank Temperature = 74 F
- Altitude = 25 feet above sea level

Third Party Test Results

- 1.) Measured loss of gasoline with P/V valves OFF = 21.31 gallons per day (3.48 lbm/1,000 gal)
- 2.) Measured loss of gasoline with P/V valves ON = 11.08 gallons per day
- 3.) Predicted loss with ARID's proprietary Evaporative Loss Model (ELM) = 23.12 gallons per day
- 4.) Predicted loss using ELM for year 2014 = 58.04 gallons per day

Additional Observations (cont'd.)

- Discrepancy between measured losses with the P/V valves “ON” vs. “OFF” are due to fugitive leaks
- Example; Overfill drain valve in fill bucket of premium storage tank was leaky at elevated pressure
- Components may “pass” the leak decay test at +2.0 iwc, but exhibit leaks at higher pressures which are still below the p/v valve setting of +3.0 iwc



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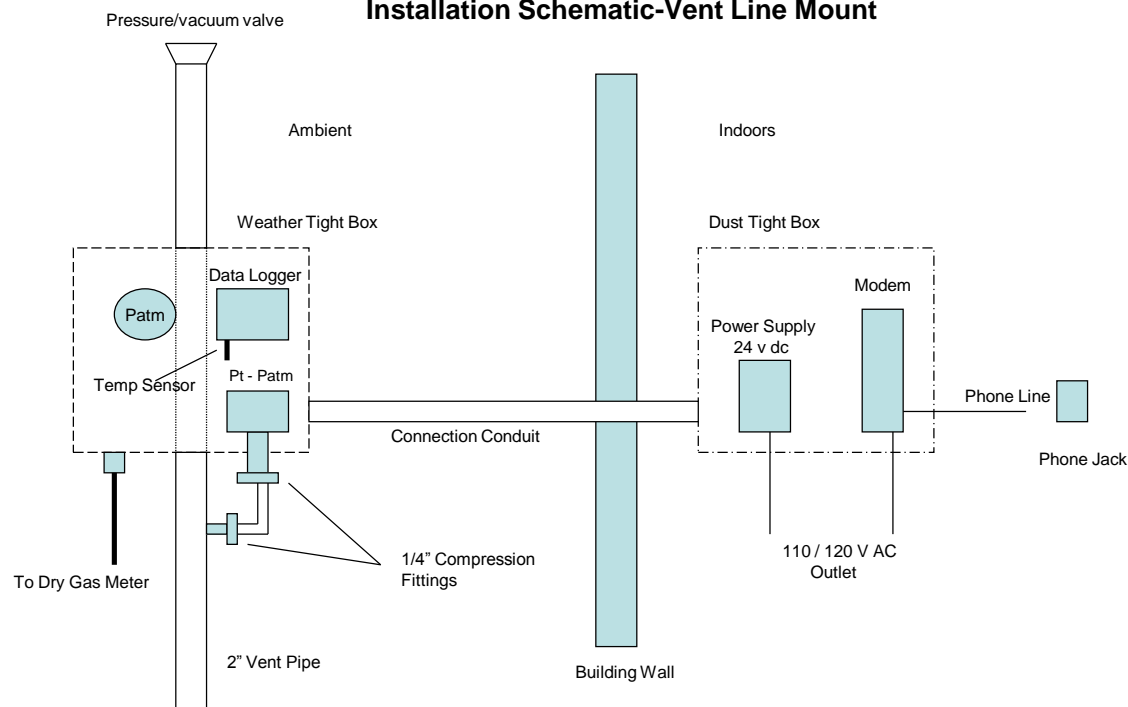
Federal Way, Washington Test

Stage II Vac Assist Site
Oct – Dec 2009



ARIDAS 150

Installation Schematic-Vent Line Mount



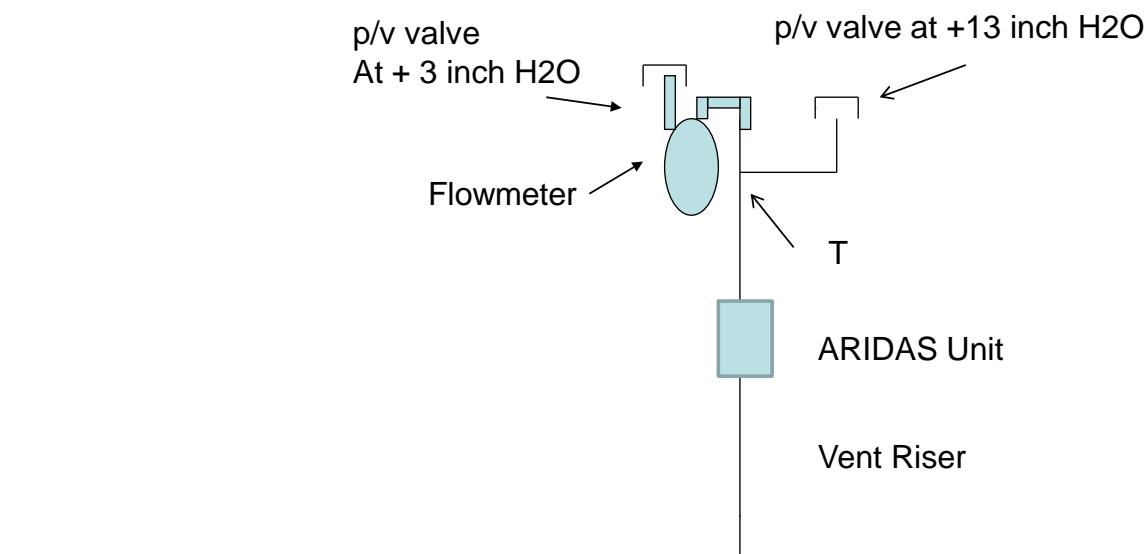


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Test Equipment Schematic (with Flowmeter)





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SB-3535.3

AC-250

the utility standard

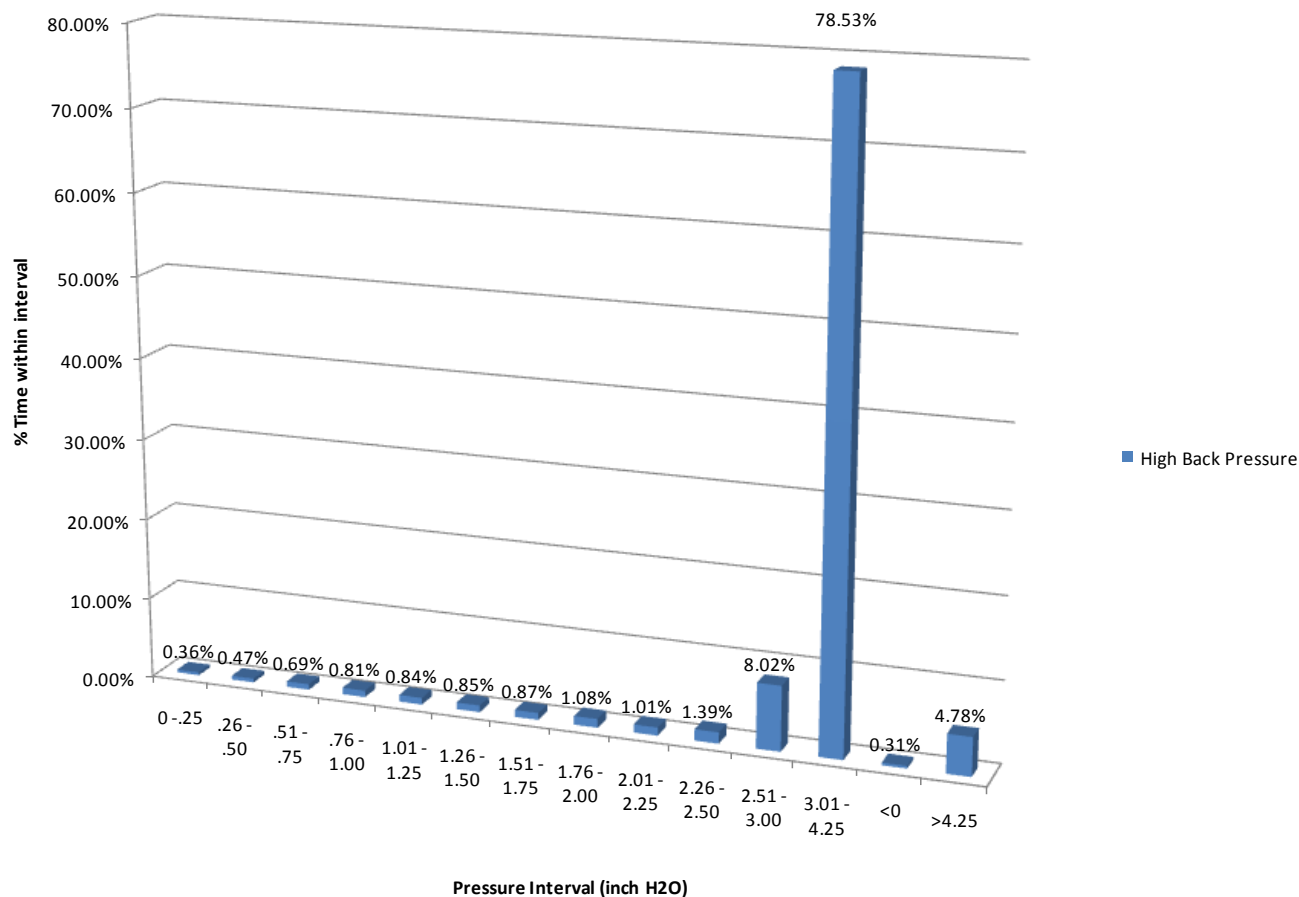


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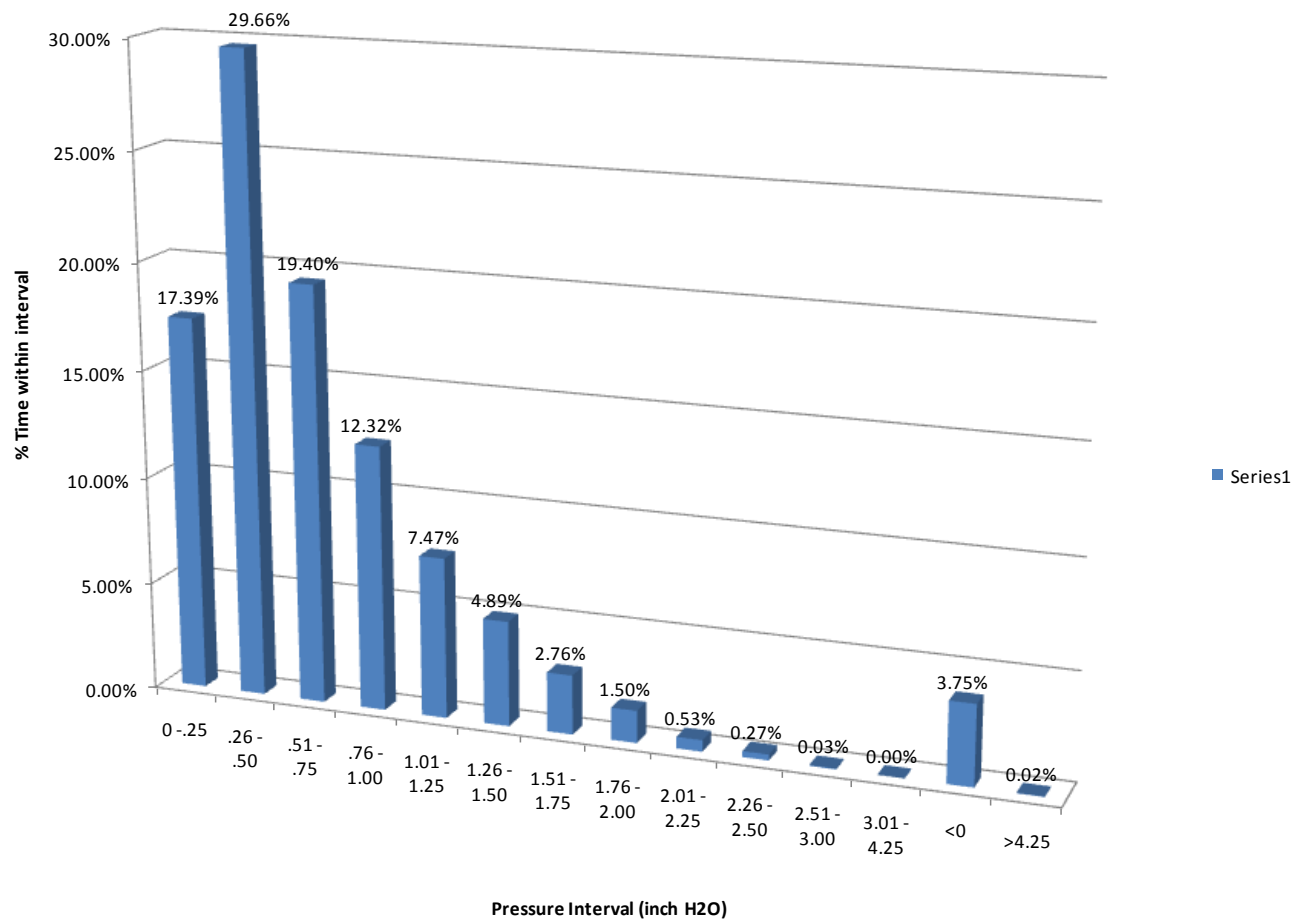
Federal Way Test: Tank Pressure Profile

High Back Pressure : Case 1





Low Back Pressure: Case 2





Emissions Reductions and Savings Summary

Raw Data

	Vent Emissions	Average Tank Pressure	Fugitive Emissions	Total Emissions	Average Ambient Temp	Average Atmospheric Pressure
	<i>(cfm)</i>	<i>(inches H2O)</i>	<i>(cfm)</i>	<i>(cfm)</i>	<i>(deg F)</i>	<i>(inches H2O)</i>
1	0.504	3.343	0.270	0.774	50.737	403.648
2	0.698	0.592	0.111	0.809	40.137	405.405





Fuel Savings & Emissions Reduction Summary

Total Emissions	HC Conc	Gallons of Fuel	Gallons of Fuel	Gallons of Fuel	Emissions Reduced	Value of Fuel
<i>(cfm)</i>	<i>(%)</i>	<i>(per day)</i>	<i>(per month)</i>	<i>(per year)</i>	<i>(tons/year)</i>	<i>(\$/yr) @\$2.85 gal)</i>
0.774	50%	19.05	590.64	7,087	17.719	\$20,200
0.809	50%	19.92	617.56	7,410	18.527	\$21,120





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